

CONTAINS NO CBI



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UNITED STATES ENVIRONMENTAL PROTECTION AGENCY  
Comprehensive Assessment Information Rule  
REPORTING FORM

95 JUN 28 AM 9:29  
OIG EAP-41 CONTROL  
OFFICE

When completed, send this form to:

Document Processing Center  
Office of Toxic Substances, TS-790  
U.S. Environmental Protection Agency  
401 M Street, SW  
Washington, DC 20460  
Attention: CAIR Reporting Office

For Agency Use Only:

Date of Receipt: \_\_\_\_\_

Document  
Control Number: \_\_\_\_\_

Docket Number: \_\_\_\_\_

## PART A GENERAL REPORTING INFORMATION

[ ] a. If a Chemical Abstracts Service Number (CAS No.) is provided in the Federal  
Register, list the CAS No. .... [ 0 ] 2 [ 6 ] 4 [ 7 ] 1 ] - [ 6 ] 2 ] - [ 5 ]

(i) Chemical name as listed in the rule ..... NA

(ii) Name of mixture as listed in the rule ....

(iii) Trade name as listed in the rule .....

Name of category as listed in the rule ..... NA

CAS No. of chemical substance ..... [ ][ ][ ][ ][ ][ ][ ]-[ ][ ][ ]-[ ][ ][ ]

Name of chemical substance .....

CBI Manufacturer ..... 1

[ ] Importer ..... 2

Processor ..... 3

X/P manufacturer reporting for customer who is a processor ..... 4

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X/P processor reporting for customer who is a processor ..... 5
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3

1.03 Does the substance you are reporting on have an "x/p" designation associated with it in the above-listed Federal Register Notice?

CBI  
☐ Yes ..... ☒ Go to question 1.04  
☐ No ..... ☐ Go to question 1.05

1.04 a. Do you manufacture, import, or process the listed substance and distribute it under a trade name(s) different than that listed in the Federal Register Notice? Circle the appropriate response.

CBI  
☐ Yes ..... 1  
☐ No ..... (2)

b. Check the appropriate box below:

☐ You have chosen to notify your customers of their reporting obligations

Provide the trade name(s) .... NA

☐ You have chosen to report for your customers

☐ You have submitted the trade name(s) to EPA one day after the effective date of the rule in the Federal Register Notice under which you are reporting.

1.05 If you buy a trade name product and are reporting because you were notified of your reporting requirements by your trade name supplier, provide that trade name.

CBI  
☐ Trade name ..... Voranate(R) Type II Toluene Diisocyanate

Is the trade name product a mixture? Circle the appropriate response.

Yes ..... 1  
No ..... (2)

1.06 Certification -- The person who is responsible for the completion of this form must sign the certification statement below:

CBI  
☐ "I hereby certify that, to the best of my knowledge and belief, all information entered on this form is complete and accurate."

Joe York

NAME

  
SIGNATURE

6-15-89  
DATE SIGNED

Vice President

TITLE

( 817 ) 335 - 7676

TELEPHONE NO.

MPI Division

☐ Mark (X) this box if you attach a continuation sheet.

PART B CORPORATE DATA

1.09 Facility Identification

CBI Name [T][E][X][A][S] [F][I][B][E][R][S] [D][I][V][I][S][I][O][N] [ ] [ ] [ ] [ ] [ ]  
[ ] Address [1][2][0][0] [R][I][N][K] [ ] [ ] [ ] [ ] [ ] [ ] [ ] [ ] [ ] [ ] [ ] [ ]  
Street  
[B][R][E][N][H][A][M] [ ] [ ] [ ] [ ] [ ] [ ] [ ] [ ] [ ] [ ] [ ] [ ] [ ] [ ] [ ]  
City  
[T][X] [7][7][8][3][3]--[2][3][5][4]  
State Zip  
Dun & Bradstreet Number ..... [ ] [ ] - [ ] [ ] [ ] - [ ] [ ] N A  
EPA ID Number ..... T.X.D [9][8][2][5][5][3][5][7][0]  
Employer ID Number ..... 7. [5][1][4][2][4][0][7][2]  
Primary Standard Industrial Classification (SIC) Code ..... [3][0][8][6]  
Other SIC Code ..... [ ] [ ] [ ] [ ]  
Other SIC Code ..... [ ] [ ] [ ] [ ]

1.10 Company Headquarters Identification

CBI Name [L][E][G][G][E][T][T] [A][N][D] [P][L][A][T][T] [I][N][C] [ ] [ ] [ ] [ ] [ ]  
[ ] Address [#][1] [L][E][G][G][E][T][T] [R][O][A][D] [ ] [ ] [ ] [ ] [ ] [ ] [ ] [ ] [ ] [ ]  
Street  
[C][A][R][T][H][A][G][E] [ ] [ ] [ ] [ ] [ ] [ ] [ ] [ ] [ ] [ ] [ ] [ ] [ ] [ ] [ ]  
City  
[M][O] [6][4][8][3][6]--[ ] [ ] [ ] [ ]  
State Zip  
Dun & Bradstreet Number ..... [0][0] - [7][1][4] - [0][0][6][4]  
Employer ID Number ..... 4. [4][0][3][2][4][6][3][0]

[ ] Mark (X) this box if you attach a continuation sheet.

### 1.11 Parent Company Identification

**CBI**    Name    [ L ] [ E ] [ G ] [ G ] [ E ] [ T ] [ T ] [ ] [ ] [ A ] [ N ] [ D ] [ ] [ ] [ P ] [ L ] [ A ] [ T ] [ T ] [ ] [ ] [ I ] [ N ] [ C ] [ ] [ ] [ ] [ ] [ ]

[ ] Address [ # 1 ] [ L ] [ E ] [ G ] [ G ] [ E ] [ T ] [ T ] [ R ] [ O ] [ A ] [ D ] [ ] [ ] [ ] [ ] [ ] [ ] [ ]  
Street

[C][A][R][T][H][A][G][E] [ ] [ ] [ ] [ ] [ ] [ ] [ ] [ ] [ ] [ ] [ ] [ ] [ ] [ ] [ ]  
City

[M] [0]  
State

[6] [4] [8] [3] [6] -- [ ] [ ] [ ] [ ]  
Zip

Dun &amp; Bradstreet Number .....[0][0]-[7][1][4]-[0][0][6][4]

## 1.12 Technical Contact

CBI    Name   [ M ] [ E ] [ L ] [ T ] [ O ] [ N ] [   ] [ R ] [ O ] [ B ] [ E ] [ R ] [ T ] [ S ] [   ] [   ] [   ] [   ] [   ] [   ] [   ] [   ] [   ] [   ]

[ ] Title [S][A][F][E][T][Y][ ][D][I][R][E][C][T][O][R][ ][ ][ ][ ][ ][ ][ ][ ][ ][ ][ ][ ]

Address [P][.][Q][.]\_B\_O\_X\_6\_4\_3\_\_\_\_\_Street

[B][R][E][N][H][A][M]\_\_\_\_\_  
City

[T][X]      [7][7][8][3][3]--[2][3][5][4]  
State                      Zip

Telephone Number .....[4][0][9]-[8][3][6]-[6][6][2][5]

1.13 This reporting year is from .....  $\begin{bmatrix} \overline{0} & \overline{1} \end{bmatrix}$   $\begin{bmatrix} \overline{8} & \overline{8} \end{bmatrix}$  to  $\begin{bmatrix} \overline{1} & \overline{2} \end{bmatrix}$   $\begin{bmatrix} \overline{8} & \overline{8} \end{bmatrix}$   
Mo. Year Mo. Year

☐ Mark (X) this box if you attach a continuation sheet.

[illegible][illegible]

8

1.16 For each classification listed below, state the quantity of the listed substance that was manufactured, imported, or processed at your facility during the reporting year.

CBI

☐

Classification

Quantity (kg/yr)

Manufactured ..... NA

Imported ..... NA

Processed (include quantity repackaged) ..... 1,685,694 /yr.

Of that quantity manufactured or imported, report that quantity:

In storage at the beginning of the reporting year ..... NA

For on-site use or processing ..... NA

For direct commercial distribution (including export) ..... NA

In storage at the end of the reporting year ..... NA

Of that quantity processed, report that quantity:

In storage at the beginning of the reporting year ..... 54,083/yr.

Processed as a reactant (chemical producer) ..... NA

Processed as a formulation component (mixture producer) ..... NA

Processed as an article component (article producer) ..... 1,685,694/yr.

Repackaged (including export) ..... NA

In storage at the end of the reporting year ..... 171,865/yr.

☐ Mark (X) this box if you attach a continuation sheet.

1.17 Mixture -- If the listed substance on which you are required to report is a mixture or a component of a mixture, provide the following information for each component chemical. (If the mixture composition is variable, report an average percentage of each component chemical for all formulations.)

[ ]

Component Name	Supplier Name	Average % Composition by Weight (specify precision, e.g., 45% ± 0.5%)
NA	NA	NA
Total		100%

☐ Mark (X) this box if you attach a continuation sheet.



2.04 State the quantity of the listed substance that your facility manufactured, imported, or processed during the 3 corporate fiscal years preceding the reporting year in descending order.

CBI

☐ Year ending ..... [1][2] [8][7]  
Mo. Year

Quantity manufactured ..... NA kg

Quantity imported ..... NA kg

Quantity processed ..... 1,601,210 kg

Year ending ..... [1][2] [8][6]  
Mo. Year

Quantity manufactured ..... NA kg

Quantity imported ..... NA kg

Quantity processed ..... 1,526,552 kg

Year ending ..... [1][2] [8][5]  
Mo. Year

Quantity manufactured ..... NA kg

Quantity imported ..... NA kg

Quantity processed ..... 1,321,723 kg

2.05 Specify the manner in which you manufactured the listed substance. Circle all appropriate process types.

CBI

☐ Continuous process ..... NA 1

Semicontinuous process ..... NA 2

Batch process ..... NA 3

☐ Mark (X) this box if you attach a continuation sheet.

2.06 Specify the manner in which you processed the listed substance. Circle all appropriate process types.

- ☐ Continuous process ..... 1
- ☒ Semicontinuous process ..... 2
- ☐ Batch process ..... 3

2.07 State your facility's name-plate capacity for manufacturing or processing the listed substance. (If you are a batch manufacturer or batch processor, do not answer this question.)

- ☐ Manufacturing capacity ..... kg/yr
- ☐ Processing capacity ..... UK kg/yr

2.08 If you intend to increase or decrease the quantity of the listed substance manufactured, imported, or processed at any time after your current corporate fiscal year, estimate the increase or decrease based upon the reporting year's production volume.

<input type="checkbox"/>	Manufacturing Quantity (kg)	Importing Quantity (kg)	Processing Quantity (kg)
Amount of increase			UK
Amount of decrease			UK

☐ Mark (X) this box if you attach a continuation sheet.

- 2.09 For the three largest volume manufacturing or processing process types involving the listed substance, specify the number of days you manufactured or processed the listed substance during the reporting year. Also specify the average number of hours per day each process type was operated. (If only one or two operations are involved, list those.)

CBI

☐

Days/Year      Average  
Hours/Day

Process Type #1 (The process type involving the largest quantity of the listed substance.)

Manufactured .....	<u>NA</u>	<u>NA</u>
Processed .....	<u>253</u>	<u>1.39</u>

Process Type #2 (The process type involving the 2nd largest quantity of the listed substance.)

Manufactured .....	<u>NA</u>	<u>NA</u>
Processed .....	<u>NA</u>	<u>NA</u>

Process Type #3 (The process type involving the 3rd largest quantity of the listed substance.)

Manufactured .....	<u>NA</u>	<u>NA</u>
Processed .....	<u>NA</u>	<u>NA</u>

- 2.10 State the maximum daily inventory and average monthly inventory of the listed substance that was stored on-site during the reporting year in the form of a bulk chemical.

CBI

☐

Maximum daily inventory .....	<u>NA</u>	kg
Average monthly inventory .....	<u>NA</u>	kg

☐ Mark (X) this box if you attach a continuation sheet.

2.11 Related Product Types -- List any byproducts, coproducts, or impurities present with the listed substance in concentrations greater than 0.1 percent as it is manufactured, imported, or processed. The source of byproducts, coproducts, or impurities means the source from which the byproducts, coproducts, or impurities are made or introduced into the product (e.g., carryover from raw material, reaction product, etc.).

CBI

☐

<u>CAS No.</u>	<u>Chemical Name</u>	<u>Byproduct, Coproduct or Impurity<sup>1</sup></u>	<u>Concentration (%) (specify <math>\pm</math> % precision)</u>	<u>Source of By-products, Coproducts, or Impurities</u>
<u>UK</u>	<u>UK</u>	<u>UK</u>	<u>UK</u>	<u>UK</u>
<u> </u>	<u> </u>	<u> </u>	<u> </u>	<u> </u>
<u> </u>	<u> </u>	<u> </u>	<u> </u>	<u> </u>
<u> </u>	<u> </u>	<u> </u>	<u> </u>	<u> </u>
<u> </u>	<u> </u>	<u> </u>	<u> </u>	<u> </u>
<u> </u>	<u> </u>	<u> </u>	<u> </u>	<u> </u>
<u> </u>	<u> </u>	<u> </u>	<u> </u>	<u> </u>

<sup>1</sup>Use the following codes to designate byproduct, coproduct, or impurity:

B = Byproduct  
C = Coproduct  
I = Impurity

☐ Mark (X) this box if you attach a continuation sheet.

2.12 Existing Product Types -- List all existing product types which you manufactured, imported, or processed using the listed substance during the reporting year. List the quantity of listed substance you use for each product type as a percentage of the total volume of listed substance used during the reporting year. Also list the quantity of listed substance used captively on-site as a percentage of the value listed under column b., and the types of end-users for each product type. (Refer to the instructions for further explanation and an example.)

CBI

☐

a.	b.	c.	d.
Product Types <sup>1</sup>	% of Quantity Manufactured, Imported, or Processed	% of Quantity Used Captively On-Site	Type of End-Users <sup>2</sup>
B	100 %	100 %	NA

<sup>1</sup>Use the following codes to designate product types:

A = Solvent	L = Moldable/Castable/Rubber and additives
B = Synthetic reactant	M = Plasticizer
C = Catalyst/Initiator/Accelerator/ Sensitizer	N = Dye/Pigment/Colorant/Ink and additives
D = Inhibitor/Stabilizer/Scavenger/ Antioxidant	O = Photographic/Reprographic chemical and additives
E = Analytical reagent	P = Electrodeposition/Plating chemicals
F = Chelator/Coagulant/Sequestrant	Q = Fuel and fuel additives
G = Cleanser/Detergent/Degreaser	R = Explosive chemicals and additives
H = Lubricant/Friction modifier/Antiwear agent	S = Fragrance/Flavor chemicals
I = Surfactant/Emulsifier	T = Pollution control chemicals
J = Flame retardant	U = Functional fluids and additives
K = Coating/Binder/Adhesive and additives	V = Metal alloy and additives
	W = Rheological modifier
	X = Other (specify) _____

<sup>2</sup>Use the following codes to designate the type of end-users:

I = Industrial	CS = Consumer
CM = Commercial	H = Other (specify) _____

☐ Mark (X) this box if you attach a continuation sheet.

- 2.13 Expected Product Types -- Identify all product types which you expect to manufacture, import, or process using the listed substance at any time after your current corporate fiscal year. For each use, specify the quantity you expect to manufacture, import, or process for each use as a percentage of the total volume of listed substance used during the reporting year. Also list the quantity of listed substance used captively on-site as a percentage of the value listed under column b., and the types of end-users for each product type. (Refer to the instructions for further explanation and an example.)

CBI

☐

a.	b.	c.	d.
Product Types <sup>1</sup>	% of Quantity Manufactured, Imported, or Processed	% of Quantity Used Captively On-Site	Type of End-Users <sup>2</sup>
B	100%	100%	NA

<sup>1</sup>Use the following codes to designate product types:

A = Solvent	L = Moldable/Castable/Rubber and additives
B = Synthetic reactant	M = Plasticizer
C = Catalyst/Initiator/Accelerator/ Sensitizer	N = Dye/Pigment/Colorant/Ink and additives
D = Inhibitor/Stabilizer/Scavenger/ Antioxidant	O = Photographic/Reprographic chemical and additives
E = Analytical reagent	P = Electrodeposition/Plating chemicals
F = Chelator/Coagulant/Sequestrant	Q = Fuel and fuel additives
G = Cleanser/Detergent/Degreaser	R = Explosive chemicals and additives
H = Lubricant/Friction modifier/Antiwear agent	S = Fragrance/Flavor chemicals
I = Surfactant/Emulsifier	T = Pollution control chemicals
J = Flame retardant	U = Functional fluids and additives
K = Coating/Binder/Adhesive and additives	V = Metal alloy and additives
	W = Rheological modifier
	X = Other (specify) _____

<sup>2</sup>Use the following codes to designate the type of end-users:

I = Industrial	CS = Consumer
CM = Commercial	H = Other (specify) _____

☐ Mark (X) this box if you attach a continuation sheet.

2.14 Final Product -- Complete the following table for each type of final product manufactured, imported, or processed at your facility that contains the listed substance other than as an impurity.

☐

a.	b.	c.	d.
Product Type <sup>1</sup>	Final Product's Physical Form <sup>2</sup>	Average % Composition of Listed Substance in Final Product	Type of End-Users <sup>3</sup>
NA	NA	NA	NA

<sup>1</sup>Use the following codes to designate product types:

A = Solvent	L = Moldable/Castable/Rubber and additives
B = Synthetic reactant	M = Plasticizer
C = Catalyst/Initiator/Accelerator/ Sensitizer	N = Dye/Pigment/Colorant/Ink and additives
D = Inhibitor/Stabilizer/Scavenger/ Antioxidant	O = Photographic/Reprographic chemical and additives
E = Analytical reagent	P = Electrodeposition/Plating chemicals
F = Chelator/Coagulant/Sequestrant	Q = Fuel and fuel additives
G = Cleanser/Detergent/Degreaser	R = Explosive chemicals and additives
H = Lubricant/Friction modifier/Antiwear agent	S = Fragrance/Flavor chemicals
I = Surfactant/Emulsifier	T = Pollution control chemicals
J = Flame retardant	U = Functional fluids and additives
K = Coating/Binder/Adhesive and additives	V = Metal alloy and additives
	W = Rheological modifier
	X = Other (specify) _____

<sup>2</sup>Use the following codes to designate the final product's physical form:

A = Gas	F2 = Crystalline solid
B = Liquid	F3 = Granules
C = Aqueous solution	F4 = Other solid
D = Paste	G = Gel
E = Slurry	H = Other (specify) _____
F1 = Powder	

<sup>3</sup>Use the following codes to designate the type of end-users:

I = Industrial	CS = Consumer
CM = Commercial	H = Other (specify) _____

☐ Mark (X) this box if you attach a continuation sheet.

2.15 Circle all applicable modes of transportation used to deliver bulk shipments of the  
CBI listed substance to off-site customers.

☐ Truck ..... NA ..... 1  
Railcar ..... NA ..... 2  
Barge, Vessel ..... NA ..... 3  
Pipeline ..... NA ..... 4  
Plane ..... NA ..... 5  
Other (specify) NA ..... 6

2.16 Customer Use -- Estimate the quantity of the listed substance used by your customers  
CBI or prepared by your customers during the reporting year for use under each category  
of end use listed (i-iv).

☐

Category of End Use

i. Industrial Products

Chemical or mixture ..... NA ..... kg/yr  
Article ..... NA ..... kg/yr

ii. Commercial Products

Chemical or mixture ..... NA ..... kg/yr  
Article ..... NA ..... kg/yr

iii. Consumer Products

Chemical or mixture ..... NA ..... kg/yr  
Article ..... NA ..... kg/yr

iv. Other

Distribution (excluding export) ..... NA ..... kg/yr  
Export ..... NA ..... kg/yr  
Quantity of substance consumed as reactant ..... NA ..... kg/yr  
Unknown customer uses ..... NA ..... kg/yr

☐ Mark (X) this box if you attach a continuation sheet.



# SECTION 3 PROCESSOR RAW MATERIAL IDENTIFICATION

## PART A GENERAL DATA

3.01 Specify the quantity purchased and the average price paid for the listed substance for each major source of supply listed. Product trades are treated as purchases.  
CBI The average price is the market value of the product that was traded for the listed substance.

☐

<u>Source of Supply</u>	<u>Quantity (kg)</u>	<u>Average Price (\$/kg)</u>
The listed substance was manufactured on-site.	NA	NA
The listed substance was transferred from a different company site.	NA	NA
The listed substance was purchased directly from a manufacturer or importer.	1,685,694/KG	.56/KG
The listed substance was purchased from a distributor or repackager.	NA	NA
The listed substance was purchased from a mixture producer.	NA	NA

3.02 Circle all applicable modes of transportation used to deliver the listed substance to your facility.

CBI

☐

Truck ..... 1  
 Railcar ..... 2  
 Barge, Vessel ..... 3  
 Pipeline ..... 4  
 Plane ..... 5  
 Other (specify) \_\_\_\_\_ 6

☐ Mark (X) this box if you attach a continuation sheet.

3.03 a. Circle all applicable containers used to transport the listed substance to your facility.  
CBI

☐

Bags ..... 1  
Boxes ..... 2  
Free standing tank cylinders ..... 3  
Tank rail cars ..... 4  
Hopper cars ..... 5  
Tank trucks ..... 6  
Hopper trucks ..... 7  
Drums ..... 8  
Pipeline ..... 9  
Other (specify) ..... 10

b. If the listed substance is transported in pressurized tank cylinders, tank rail cars, or tank trucks, state the pressure of the tanks.

Tank cylinders ..... NA mmHg  
Tank rail cars ..... NA mmHg  
Tank trucks ..... NA mmHg

☐ Mark (X) this box if you attach a continuation sheet.

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PART B RAW MATERIAL IN THE FORM OF A MIXTURE

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3.04 If you obtain the listed substance in the form of a mixture, list the trade name(s) of the mixture, the name of its supplier(s) or manufacturer(s), an estimate of the average percent composition by weight of the listed substance in the mixture, and the amount of mixture processed during the reporting year.

CBI

☐

<u>Trade Name</u>	<u>Supplier or Manufacturer</u>	<u>Average % Composition by Weight (specify <math>\pm</math> % precision)</u>	<u>Amount Processed (kg/yr)</u>
<u>NA</u>	<u>NA</u>	<u>NA</u>	<u>NA</u>
<u>NA</u>	<u>NA</u>	<u>NA</u>	<u>NA</u>
<u>NA</u>	<u>NA</u>	<u>NA</u>	<u>NA</u>
<u>NA</u>	<u>NA</u>	<u>NA</u>	<u>NA</u>

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☐ Mark (X) this box if you attach a continuation sheet.

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PART C RAW MATERIAL VOLUME

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3.05 State the quantity of the listed substance used as a raw material during the reporting year in the form of a class I chemical, class II chemical, or polymer, and the percent composition, by weight, of the listed substance.

☐

	Quantity Used (kg/yr)	% Composition by Weight of Listed Sub- stance in Raw Material (specify $\pm$ % precision)
Class I chemical	1,685,694	98%
	NA	NA
	NA	NA
Class II chemical	NA	NA
	NA	NA
	NA	NA
Polymer	NA	NA
	NA	NA
	NA	NA

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☐ Mark (X) this box if you attach a continuation sheet.

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## SECTION 4 PHYSICAL/CHEMICAL PROPERTIES

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### General Instructions:

If you are reporting on a mixture as defined in the glossary, reply to questions in Section 4 that are inappropriate to mixtures by stating "NA -- mixture."

For questions 4.06-4.15, if you possess any hazard warning statement, label, MSDS, or other notice that addresses the information requested, you may submit a copy or reasonable facsimile in lieu of answering those questions which it addresses.

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### PART A PHYSICAL/CHEMICAL DATA SUMMARY

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- 4.01 Specify the percent purity for the three major<sup>1</sup> technical grade(s) of the listed substance as it is manufactured, imported, or processed. Measure the purity of the substance in the final product form for manufacturing activities, at the time you import the substance, or at the point you begin to process the substance.

☐ CBI

	<u>Manufacture</u>	<u>Import</u>	<u>Process</u>
Technical grade #1	<u>NA</u> % purity	<u>NA</u> % purity	<u>98+</u> % purity
Technical grade #2	<u>NA</u> % purity	<u>NA</u> % purity	<u>NA</u> % purity
Technical grade #3	<u>NA</u> % purity	<u>NA</u> % purity	<u>NA</u> % purity

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<sup>1</sup>Major = Greatest quantity of listed substance manufactured, imported or processed.

- 4.02 Submit your most recently updated Material Safety Data Sheet (MSDS) for the listed substance, and for every formulation containing the listed substance. If you possess an MSDS that you developed and an MSDS developed by a different source, submit your version. Indicate whether at least one MSDS has been submitted by circling the appropriate response.

Yes ..... (1)

No ..... 2

Indicate whether the MSDS was developed by your company or by a different source.

Your company ..... 1

Another source ..... (2)

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☐ Mark (X) this box if you attach a continuation sheet.

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4.03 Submit a copy or reasonable facsimile of any hazard information (other than an MSDS) that is provided to your customers/users regarding the listed substance or any formulation containing the listed substance. Indicate whether this information has been submitted by circling the appropriate response.

Yes ..... 1

No ..... (2)

4.04 For each activity that uses the listed substance, circle all the applicable number(s) corresponding to each physical state of the listed substance during the activity listed. Physical states for importing and processing activities are determined at the time you import or begin to process the listed substance. Physical states for manufacturing, storage, disposal and transport activities are determined using the final state of the product.

CBI

[ ]

Activity	Physical State				
	Solid	Slurry	Liquid	Liquified Gas	Gas
Manufacture	1	2	3	4	5
Import	1	2	3	4	5
Process	1	2	(3)	4	5
Store	1	2	(3)	4	5
Dispose	1	2	3	4	5
Transport	1	2	3	4	5

[ ] Mark (X) this box if you attach a continuation sheet.

- 4.05 Particle Size -- If the listed substance exists in particulate form during any of the following activities, indicate for each applicable physical state the size and the percentage distribution of the listed substance by activity. Do not include particles  $\geq 10$  microns in diameter. Measure the physical state and particle sizes for importing and processing activities at the time you import or begin to process the listed substance. Measure the physical state and particle sizes for manufacturing storage, disposal and transport activities using the final state of the product.

CBI

☐

<u>Physical State</u>		<u>Manufacture</u>	<u>Import</u>	<u>Process</u>	<u>Store</u>	<u>Dispose</u>	<u>Transport</u>
Dust	<1 micron	<u>NA</u>	<u>NA</u>	<u>NA</u>	<u>NA</u>	<u>NA</u>	<u>NA</u>
	1 to <5 microns	<u>NA</u>	<u>NA</u>	<u>NA</u>	<u>NA</u>	<u>NA</u>	<u>NA</u>
	5 to <10 microns	<u>NA</u>	<u>NA</u>	<u>NA</u>	<u>NA</u>	<u>NA</u>	<u>NA</u>
Powder	<1 micron	<u>NA</u>	<u>NA</u>	<u>NA</u>	<u>NA</u>	<u>NA</u>	<u>NA</u>
	1 to <5 microns	<u>NA</u>	<u>NA</u>	<u>NA</u>	<u>NA</u>	<u>NA</u>	<u>NA</u>
	5 to <10 microns	<u>NA</u>	<u>NA</u>	<u>NA</u>	<u>NA</u>	<u>NA</u>	<u>NA</u>
Fiber	<1 micron	<u>NA</u>	<u>NA</u>	<u>NA</u>	<u>NA</u>	<u>NA</u>	<u>NA</u>
	1 to <5 microns	<u>NA</u>	<u>NA</u>	<u>NA</u>	<u>NA</u>	<u>NA</u>	<u>NA</u>
	5 to <10 microns	<u>NA</u>	<u>NA</u>	<u>NA</u>	<u>NA</u>	<u>NA</u>	<u>NA</u>
Aerosol	<1 micron	<u>NA</u>	<u>NA</u>	<u>NA</u>	<u>NA</u>	<u>NA</u>	<u>NA</u>
	1 to <5 microns	<u>NA</u>	<u>NA</u>	<u>NA</u>	<u>NA</u>	<u>NA</u>	<u>NA</u>
	5 to <10 microns	<u>NA</u>	<u>NA</u>	<u>NA</u>	<u>NA</u>	<u>NA</u>	<u>NA</u>

☐ Mark (X) this box if you attach a continuation sheet.

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SECTION 5 ENVIRONMENTAL FATE

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PART A RATE CONSTANTS AND TRANSFORMATION PRODUCTS

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5.01 Indicate the rate constants for the following transformation processes.

a. Photolysis:

Absorption spectrum coefficient (peak) .... UK (1/M cm) at UK nm

Reaction quantum yield,  $\phi$  ..... UK at UK nm

Direct photolysis rate constant,  $k_p$ , at ... UK 1/hr UK latitude

b. Oxidation constants at 25°C:

For  $^1O_2$  (singlet oxygen),  $k_{ox}$  ..... UK 1/M hr

For  $RO_2$  (peroxy radical),  $k_{ox}$  ..... UK 1/M hr

c. Five-day biochemical oxygen demand,  $BOD_5$  ... UK mg/l

d. Biotransformation rate constant:

For bacterial transformation in water,  $k_b$ ... UK 1/hr

Specify culture ..... UK

e. Hydrolysis rate constants:

For base-promoted process,  $k_B$  ..... UK 1/M hr

For acid-promoted process,  $k_A$  ..... UK 1/M hr

For neutral process,  $k_N$  ..... UK 1/hr

f. Chemical reduction rate (specify conditions) UK

g. Other (such as spontaneous degradation) ... UK

---

☐ Mark (X) this box if you attach a continuation sheet.

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## PART B PARTITION COEFFICIENTS

5.02 a. Specify the half-life of the listed substance in the following media.

<u>Media</u>	<u>Half-life (specify units)</u>
Groundwater	UK
Atmosphere	UK
Surface water	UK
Soil	UK

b. Identify the listed substance's known transformation products that have a half-life greater than 24 hours.

<u>CAS No.</u>	<u>Name</u>	<u>Half-life (specify units)</u>	<u>Media</u>
UK	UK	UK	in UK
UK	UK	UK	in UK
UK	UK	UK	in UK
UK	UK	UK	in UK

5.03 Specify the octanol-water partition coefficient,  $K_{ow}$  ... UK at 25°C

Method of calculation or determination ..... UK

5.04 Specify the soil-water partition coefficient,  $K_d$  ..... UK at 25°C

Soil type ..... UK

5.05 Specify the organic carbon-water partition coefficient,  $K_{oc}$  ..... UK at 25°C

5.06 Specify the Henry's Law Constant,  $H$  ..... UK atm-m<sup>3</sup>/mole

☐ Mark (X) this box if you attach a continuation sheet.

5.07 List the bioconcentration factor (BCF) of the listed substance, the species for which it was determined, and the type of test used in deriving the BCF.

<u>Bioconcentration Factor</u>	<u>Species</u>	<u>Test</u> <sup>1</sup>
UK	UK	UK
UK	UK	UK
UK	UK	UK

<sup>1</sup>Use the following codes to designate the type of test:

F = Flowthrough  
S = Static

☐ Mark (X) this box if you attach a continuation sheet.

6.04 For each market listed below, state the quantity sold and the total sales value of the listed substance sold or transferred in bulk during the reporting year.

☐

<u>Market</u>	<u>Quantity Sold or Transferred (kg/yr)</u>	<u>Total Sales Value (\$/yr)</u>
Retail sales		
Distribution -- Wholesalers		
Distribution -- Retailers		
Intra-company transfer		
Repackagers		
Mixture producers		
Article producers		
Other chemical manufacturers or processors		
Exporters		
Other (specify)		

6.05 Substitutes -- List all known commercially feasible substitutes that you know exist for the listed substance and state the cost of each substitute. A commercially feasible substitute is one which is economically and technologically feasible to use in your current operation, and which results in a final product with comparable performance in its end uses.

CBI

☐

<u>Substitute</u>	<u>Cost (\$/kg)</u>
UK	UK
UK	UK
UK	UK

☐ Mark (X) this box if you attach a continuation sheet.

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SECTION 7 MANUFACTURING AND PROCESSING INFORMATION

---

General Instructions:

For questions 7.04-7.06, provide a separate response for each process block flow diagram provided in questions 7.01, 7.02, and 7.03. Identify the process type from which the information is extracted.

---

PART A MANUFACTURING AND PROCESSING PROCESS TYPE DESCRIPTION

---

7.01 In accordance with the instructions, provide a process block flow diagram showing the major (greatest volume) process type involving the listed substance.

CBI

☐ Process type ..... Polyurethane Flexible Foam Process

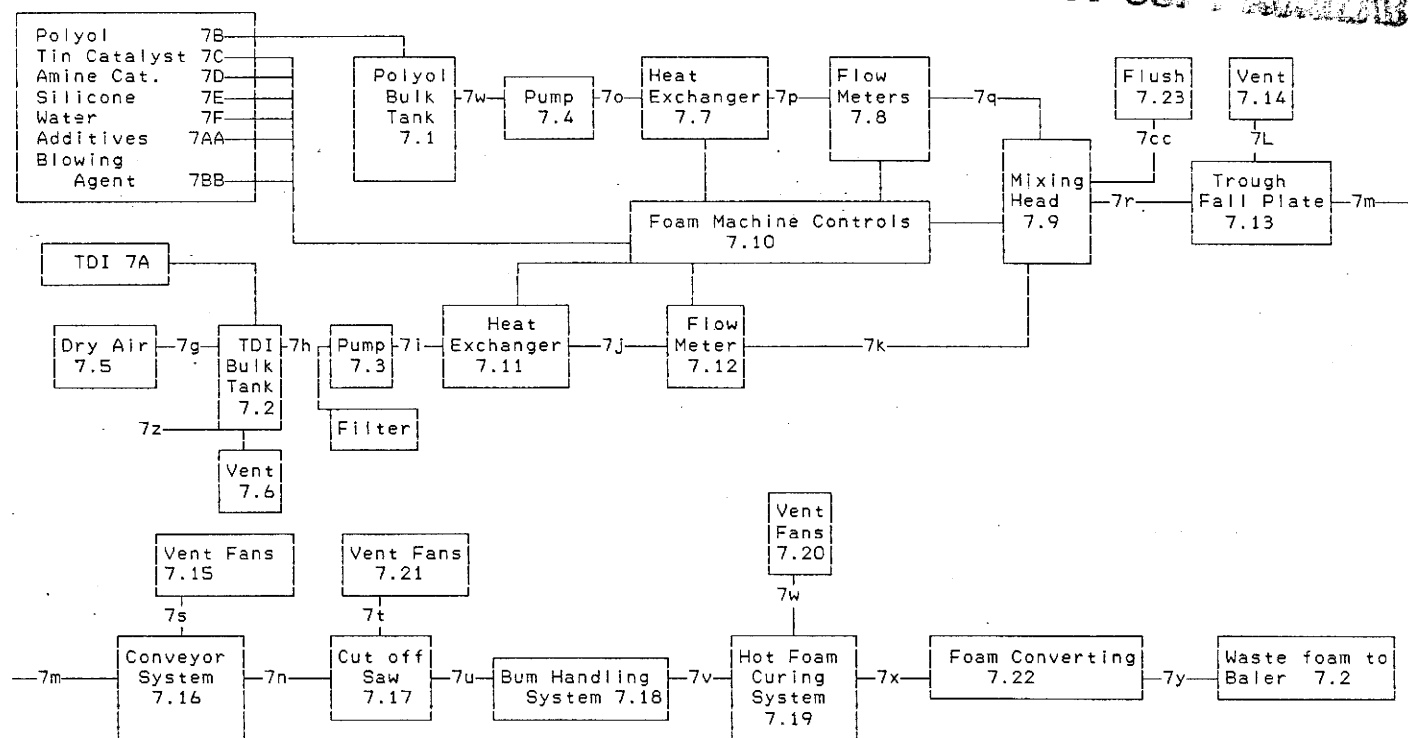
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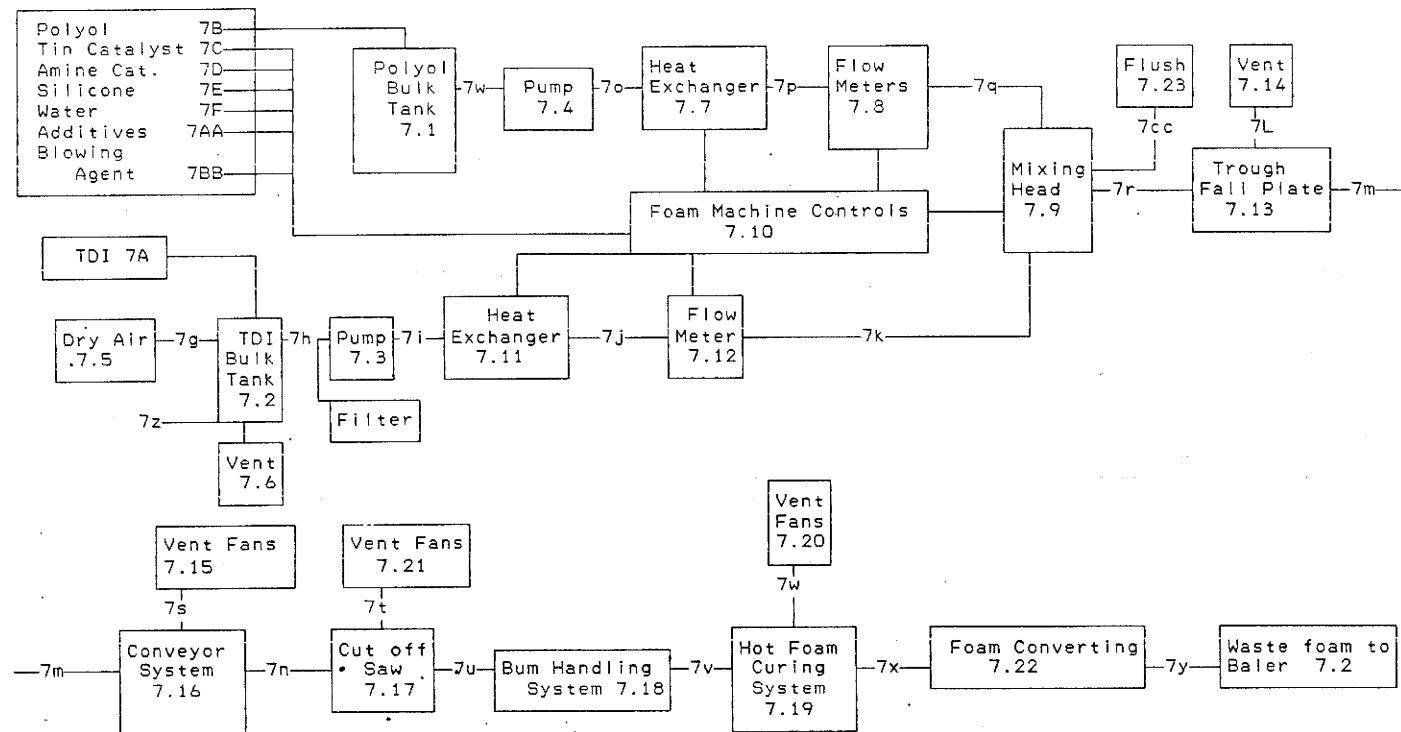
7.03 In accordance with the instructions, provide a process block flow diagram showing all process emission streams and emission points that contain the listed substance and which, if combined, would total at least 90 percent of all facility emissions if not treated before emission into the environment. If all such emissions are released from one process type, provide a process block flow diagram using the instructions for question 7.01. If all such emissions are released from more than one process type, provide a process block flow diagram showing each process type as a separate block.

CBI

☐ Process type ..... Polyurethane Flexible Foam Process

☒ Mark (X) this box if you attach a continuation sheet.

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**TDI EMISSIONS**

7.6 TDI bulk tank vent	7.20 Curing area vent fans
7.14 Reaction zone vent fans	7.24 TDI filter
7.15 Conveyor system vent fans	7.23 Flush
7.21 Cutoff saw vent fans	

7.04 Describe the typical equipment types for each unit operation identified in your process block flow diagram(s). If a process block flow diagram is provided for more than one process type, photocopy this question and complete it separately for each process type.

CBI

☐ Process type ..... Polyurethane Flexible Foam Process

<u>Unit Operation ID Number</u>	<u>Typical Equipment Type</u>	<u>Operating Temperature Range (°C)</u>	<u>Operating Pressure Range (mm Hg)</u>	<u>Vessel Composition</u>
<u>7.1</u>	<u>Polyol Bulk Tank</u>	<u>20</u>	<u>Atmospheric</u>	<u>steel</u>
<u>7.2</u>	<u>TDI Bulk Tank</u>	<u>22</u>	<u>Atmospheric</u>	<u>steel</u>
<u>7.3</u>	<u>TDI Pump</u>	<u>Ambient</u>	<u>Atmospheric</u>	<u>steel</u>
<u>7.4</u>	<u>Polyol Pump</u>	<u>Ambient</u>	<u>Atmospheric</u>	<u>steel</u>
<u>7.5</u>	<u>Dry Air</u>	<u>Ambient</u>	<u>Atmospheric</u>	<u>steel</u>
<u>7.6</u>	<u>Vent TDI Tank</u>	<u>Ambient</u>	<u>Atmospheric</u>	<u>steel</u>
<u>7.7</u>	<u>Heat Exchanger Polyol</u>	<u>Ambient</u>	<u>Atmospheric</u>	<u>steel</u>
<u>7.8</u>	<u>Polyol Flow Meter</u>	<u>Ambient</u>	<u>Atmospheric</u>	<u>steel</u>
<u>7.9</u>	<u>Mixing Head</u>	<u>Ambient</u>	<u>Atmospheric</u>	<u>steel</u>
<u>7.10</u>	<u>Foam Machine Controls</u>	<u>Ambient</u>	<u>Atmospheric</u>	<u>steel</u>

☒ Mark (X) this box if you attach a continuation sheet.



<u>Unit Operation ID Number</u>	<u>Typical Equipment Type</u>	<u>Operating Temperature Range (°C)</u>	<u>Operating Pressure Range (mm Hg)</u>	<u>Vessel Composition</u>
<u>7.11</u>	<u>Head Exchanger TDI</u>	<u>Ambient</u>	<u>Atmospheric</u>	<u>steel</u>
<u>7.12</u>	<u>TDI Flow Meter</u>	<u>Ambient</u>	<u>Atmospheric</u>	<u>steel</u>
<u>7.13</u>	<u>Trough Fall Plate</u>	<u>NA</u>	<u>NA</u>	<u>steel</u>
<u>7.14</u>	<u>Trough Fall Plate Vent Fan</u>	<u>Ambient</u>	<u>Atmospheric</u>	<u>steel</u>
<u>7.15</u>	<u>Conveyer System Vent Fan</u>	<u>Ambient</u>	<u>Atmospheric</u>	<u>steel</u>
<u>7.16</u>	<u>Conveyer System</u>	<u>NA</u>	<u>NA</u>	<u>steel</u>
<u>7.17</u>	<u>Cutoff Saw</u>	<u>NA</u>	<u>NA</u>	<u>steel</u>
<u>7.18</u>	<u>Bun Handling System</u>	<u>NA</u>	<u>NA</u>	<u>steel</u>
<u>7.19</u>	<u>Hot Foam Curing System</u>	<u>Ambient</u>	<u>NA</u>	<u>NA</u>
<u>7.20</u>	<u>Hot Foam Curing System Vent Fan</u>	<u>Ambient</u>	<u>Atmospheric</u>	<u>steel</u>
<u>7.21</u>	<u>Cutoff Saw Vent Fan</u>	<u>Ambient</u>	<u>Atmospheric</u>	<u>steel</u>
<u>7.22</u>	<u>Foam Converting</u>	<u>NA</u>	<u>NA</u>	<u>steel</u>
<u>7.23</u>	<u>Flush Tank</u>	<u>Ambient</u>	<u>Atmospheric</u>	<u>steel</u>

7.05 Describe each process stream identified in your process block flow diagram(s). If a process block flow diagram is provided for more than one process type, photocopy this question and complete it separately for each process type.

CBI

☐ Process type ..... Polyurethane Flexible Foam Process

Process Stream ID Code	Process Stream Description	Physical State <sup>1</sup>	Stream Flow (kg/yr)
<u>7A,7H,7I,7J,7K</u>	<u>TDI</u>	<u>OL</u>	<u>1,685,694</u>
<u>7B,7W,7Q,7P,7Q</u>	<u>Polyether Polyol</u>	<u>OL</u>	<u>3,415,219</u>
<u>7P,7Q,7F</u>	<u>Water</u>	<u>OL</u>	<u>UK</u>
<u>7P,7Q,7BB</u>	<u>Blowing Agent</u>	<u>OL</u>	<u>243,198</u>
<u>7P,7Q,7C</u>	<u>Tin Catalyst</u>	<u>OL</u>	<u>9,422</u>
<u>7P,7Q,7D</u>	<u>Amine Catalyst</u>	<u>OL</u>	<u>4,298</u>
<u>7E,7P,7Q</u>	<u>Silicone</u>	<u>OL</u>	<u>40,394</u>
<u>7AA,7P,7Q</u>	<u>Dye, Fire Retardant</u>	<u>OL</u>	<u>31,580</u>
<u>7CC</u>	<u>Flush</u>	<u>OL</u>	<u>UK</u>

<sup>1</sup>Use the following codes to designate the physical state for each process stream:

GC = Gas (condensable at ambient temperature and pressure)  
 GU = Gas (uncondensable at ambient temperature and pressure)  
 SO = Solid  
 SY = Sludge or slurry  
 AL = Aqueous liquid  
 OL = Organic liquid  
 IL = Immiscible liquid (specify phases, e.g., 90% water, 10% toluene)

☒ Mark (X) this box if you attach a continuation sheet.

7.05 Describe each process stream identified in your process block flow diagram(s). If a process block flow diagram is provided for more than one process type, photocopy this question and complete it separately for each process type.

CBI

☐ Process type ..... Polyurethane Flexible Foam

Process Stream ID Code	Process Stream Description	Physical State <sup>1</sup>	Stream Flow (kg/yr)
7V,7X,7U,7R,7M,7N	Polyurethane Foam	SO	10,868,000
7T,7L,7S,7W	Vents	GU	84
7Z	Vent (TDI Bulk Tank)	GU	UK
7G	Dry Air	GU	NA
7Y	Waste Foam	SO	1,166,334

<sup>1</sup>Use the following codes to designate the physical state for each process stream:

GC = Gas (condensable at ambient temperature and pressure)  
 GU = Gas (uncondensable at ambient temperature and pressure)  
 SO = Solid  
 SY = Sludge or slurry  
 AL = Aqueous liquid  
 OL = Organic liquid  
 IL = Immiscible liquid (specify phases, e.g., 90% water, 10% toluene)

☐ Mark (X) this box if you attach a continuation sheet.

7.06 Characterize each process stream identified in your process block flow diagram(s). If a process block flow diagram is provided for more than one process type, photocopy this question and complete it separately for each process type. (Refer to the CBI instructions for further explanation and an example.)

☐ Process type ..... Polyurethane Flexible Foam Process

a.	b.	c.	d.	e.
Process Stream ID Code	Known Compounds <sup>1</sup>	Concentrations <sup>2,3</sup> (% or ppm)	Other Expected Compounds	Estimated Concentrations (% or ppm)
<u>7W,70</u>	<u>Polyol</u>	<u>100%</u>	<u>NA</u>	<u>NA</u>
<u>7P,7Q</u>	<u>Polyol, Tin Catalyst,</u>			
	<u>Amine Catalyst, Silicone,</u>			
	<u>Water, Additives,</u>			
	<u>Blowing Agent</u>	<u>100%</u>	<u>NA</u>	<u>NA</u>
<u>7H,7I,7J,7K</u>	<u>TDI</u>	<u>98%</u>	<u>UK</u>	<u>UK</u>

7.06 continued below

☒ Mark (X) this box if you attach a continuation sheet.

7.06 Characterize each process stream identified in your process block flow diagram(s). If a process block flow diagram is provided for more than one process type, photocopy this question and complete it separately for each process type. (Refer to the CBI instructions for further explanation and an example.)

☐ Process type ..... Polyurethane Flexible Foam Process

a.	b.	c.	d.	e.
Process Stream ID Code	Known Compounds <sup>1</sup>	Concentrations <sup>2,3</sup> (% or ppm)	Other Expected Compounds	Estimated Concentrations (% or ppm)
<u>7R</u>	<u>Polyol, TDI, Silicone,</u>	<u>100%</u>	<u>NA</u>	<u>NA</u>
	<u>Water, Tin Catalyst, Amine</u>			
	<u>Catalyst, Blowing</u>			
	<u>Agent, Additives</u>			
<u>7M,7N, 7U,7V,7X</u>	<u>Polyurethane Foam</u>	<u>100%</u>	<u>NA</u>	<u>NA</u>
<u>7Y</u>	<u>Waste Foam</u>	<u>100%</u>	<u>NA</u>	<u>NA</u>

7.06 continued below

☒ Mark (X) this box if you attach a continuation sheet.

7.06 Characterize each process stream identified in your process block flow diagram(s). If a process block flow diagram is provided for more than one process type, photocopy this question and complete it separately for each process type. (Refer to the CBI instructions for further explanation and an example.)

☐ Process type ..... Polyurethane Flexible Foam Process

a.	b.	c.	d.	e.
Process Stream ID Code	Known Compounds <sup>1</sup>	Concentrations <sup>2,3</sup> (% or ppm)	Other Expected Compounds	Estimated Concentrations (% or ppm)
7L,7S,7T,7W	Methylene Chloride, TDI,	UK	UK	UK
	Carbon Dioxide, Silicone,			
	Tin Catalyst, Amine			
	Catalyst, Additives			

7.06 continued below

☐ Mark (X) this box if you attach a continuation sheet.

7.06 (continued)

<sup>1</sup>For each additive package introduced into a process stream, specify the compounds that are present in each additive package, and the concentration of each component. Assign an additive package number to each additive package and list this number in column b. (Refer to the instructions for further explanation and an example. Refer to the glossary for the definition of additive package.)

Additive Package Number	Components of Additive Package	Concentrations (% or ppm)
<u>1</u>	<u>Dye, Fire Retardant</u>	<u>UK</u>
<u>2</u>		
<u>3</u>		
<u>4</u>		
<u>5</u>		

<sup>2</sup>Use the following codes to designate how the concentration was determined:

A = Analytical result

E = Engineering judgement/calculation

<sup>3</sup>Use the following codes to designate how the concentration was measured:

V = Volume

W = Weight

☐ Mark (X) this box if you attach a continuation sheet.

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SECTION 8 RESIDUAL TREATMENT GENERATION, CHARACTERIZATION, TRANSPORTATION, AND  
MANAGEMENT

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General Instructions:

For questions 8.04-8.06, provide a separate response for each residual treatment block flow diagram provided in question 8.01, 8.02 or 8.03. Identify the process type from which the information is extracted.

For questions 8.05-8.33, the Stream Identification Codes are those process streams listed in either the Section 7 or Section 8 block flow diagrams which contain residuals for each applicable waste management method.

For questions 8.07-8.33, if residuals are combined before they are handled, list those Stream Identification Codes on the same line.

Questions 8.09-8.33 refer to the waste management activities involving the residuals identified in either the Section 7 or Section 8 block flow diagrams. Not all Stream Identification Codes used in the sample answers (e.g., for the incinerator questions) have corresponding process streams identified in the block flow diagram(s). These Stream Identification codes are for illustrative purposes only.

For questions 8.11-8.33, if you have provided the information requested on one of the EPA Office of Solid Waste surveys listed below within the three years prior to your reporting year, you may submit a copy or reasonable facsimile in lieu of answering those questions which the survey addresses. The applicable surveys are: (1) Hazardous Waste Treatment, Storage, Disposal, and Recycling Survey; (2) Hazardous Waste Generator Survey; or (3) Subtitle D Industrial Facility Mail Survey.

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☐ Mark (X) this box if you attach a continuation sheet.

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PART A RESIDUAL TREATMENT PROCESS DESCRIPTION

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8.01 In accordance with the instructions, provide a residual treatment block flow diagram which describes the treatment process used for residuals identified in question 7.01.

CBI

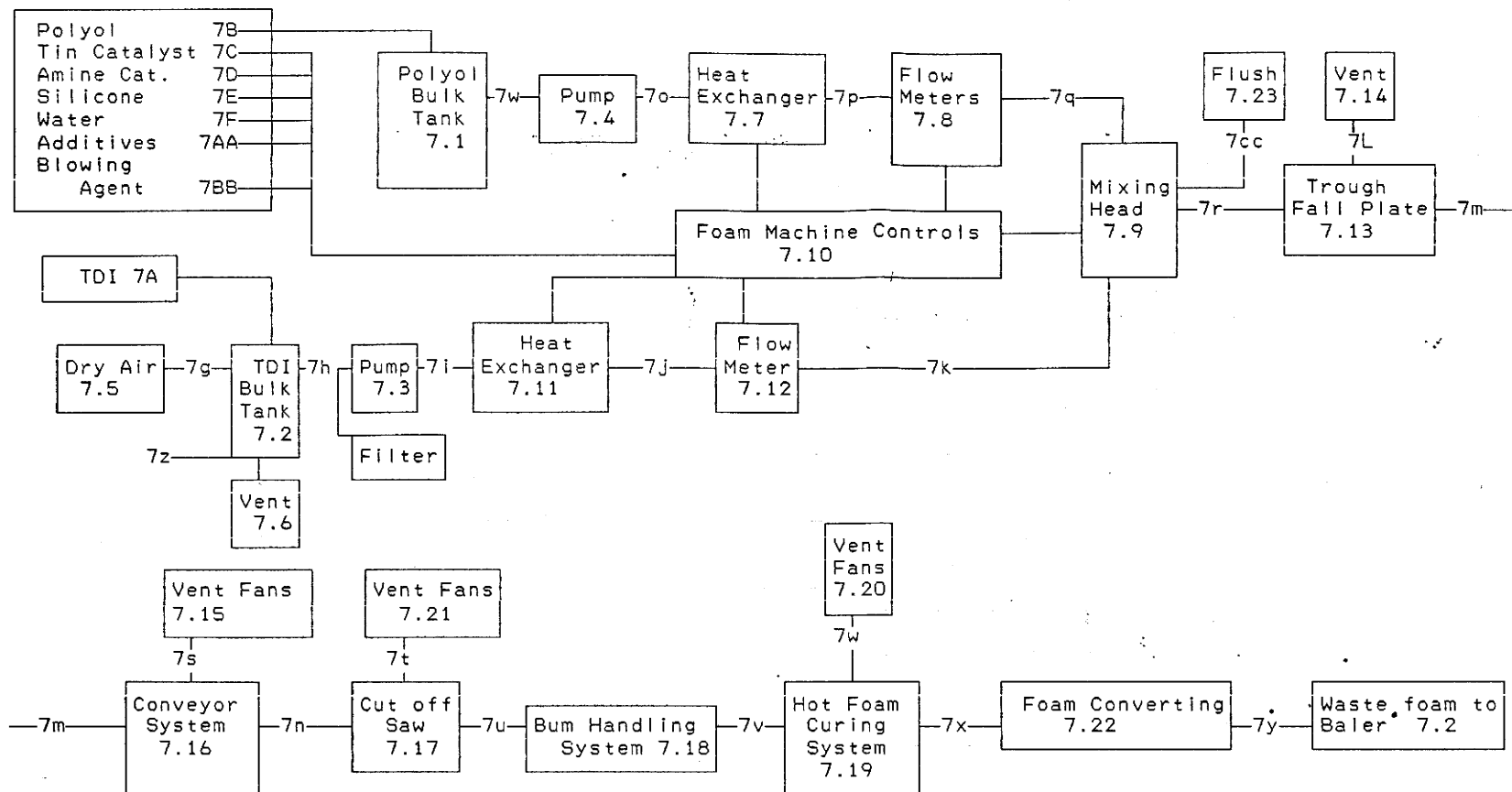
☐ Process type ..... Polyurethane Flexible Foam Process

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☒ Mark (X) this box if you attach a continuation sheet.

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#### TDI EMISSIONS

7.6 TDI bulk tank vent	7.20 Curing area vent fans
7.14 Reaction zone vent fans	7.24 TDI filter
7.15 Conveyor system vent fans	7.23 Flush
7.21 Cutoff saw vent fans	

8.05 Characterize each process stream identified in your residual treatment block flow diagram(s). If a residual treatment block flow diagram is provided for more than one process type, photocopy this question and complete it separately for each process type. (Refer to the instructions for further explanation and an example.)

[illegible]

☐ Mark (X) this box if you attach a continuation sheet.

8.05 (continued)

<sup>3</sup>For each additive package introduced into a process stream, specify the compounds that are present in each additive package, and the concentration of each component. Assign an additive package number to each additive package and list this number in column d. (Refer to the instructions for further explanation and an example. Refer to the glossary for the definition of additive package.)

Additive Package Number	Components of Additive Package	Concentrations (% or ppm)
<u>1</u>	<u>Dye (colorant)</u>	<u>&lt;1%</u>
	<u>Fire Retardant</u>	<u>&lt;1%</u>
	<u></u>	<u></u>
<u>2</u>	<u></u>	<u></u>
	<u></u>	<u></u>
	<u></u>	<u></u>
<u>3</u>	<u></u>	<u></u>
	<u></u>	<u></u>
	<u></u>	<u></u>
<u>4</u>	<u></u>	<u></u>
	<u></u>	<u></u>
	<u></u>	<u></u>
<u>5</u>	<u></u>	<u></u>
	<u></u>	<u></u>
	<u></u>	<u></u>

<sup>4</sup>Use the following codes to designate how the concentration was determined:

A = Analytical result

E = Engineering judgement/calculation

8.05 continued below

☐ Mark (X) this box if you attach a continuation sheet.

8.05 (continued)

<sup>5</sup>Use the following codes to designate how the concentration was measured:

V = Volume

W = Weight

<sup>6</sup>Specify the analytical test methods used and their detection limits in the table below. Assign a code to each test method used and list those codes in column e.

<u>Code</u>	<u>Method</u>	<u>Detection Limit</u> <u>(± ug/l)</u>
<u>1</u>	<u>UK</u>	<u>UK</u>
<u>2</u>	<u>UK</u>	<u>UK</u>
<u>3</u>	<u>UK</u>	<u>UK</u>
<u>4</u>	<u>UK</u>	<u>UK</u>
<u>5</u>	<u>UK</u>	<u>UK</u>
<u>6</u>	<u>UK</u>	<u>UK</u>

☐ Mark (X) this box if you attach a continuation sheet.

8.06 Characterize each process stream identified in your residual treatment block flow diagram(s). If a residual treatment block flow diagram is provided for more than one process type, photocopy this question and complete it separately for each process type. (Refer to the instructions for further explanation and an example.)

CBI

☐ Process type ..... Polyurethane Flexible Foam Process

a.	b.	c.	d.	e.		f.	g.
Stream ID Code	Waste Description Code <sup>1</sup>	Management Method Code <sup>2</sup>	Residual Quantities (kg/yr)	Management of Residual (%)		Costs for Off-Site Management (per kg)	Changes in Management Methods
				On-Site	Off-Site		
7CC	B-71	1st	15122	NA	100	\$2.15	None
7L	B-91	M-5	UK	UK	NA	UK	None
7T, 7S, 7W	B-91	M-5	UK	UK	NA	UK	None

<sup>1</sup>Use the codes provided in Exhibit 8-1 to designate the waste descriptions

<sup>2</sup>Use the codes provided in Exhibit 8-2 to designate the management methods

☒ Mark (X) this box if you attach a continuation sheet.

Sludges shipped off-site to a privately owned incineration works.

8.22 Describe the combustion chamber design parameters for each of the three largest (by capacity) incinerators that are used on-site to burn the residuals identified in your process block or residual treatment block flow diagram(s).

☐

Incinerator	Combustion Chamber Temperature (°C)		Location of Temperature Monitor		Residence Time In Combustion Chamber (seconds)	
	Primary	Secondary	Primary	Secondary	Primary	Secondary
1						
2						
3						

Indicate if Office of Solid Waste survey has been submitted in lieu of response by circling the appropriate response.

Yes ..... 1

No ..... 2

8.23 Complete the following table for the three largest (by capacity) incinerators that are used on-site to burn the residuals identified in your process block or residual treatment block flow diagram(s).

☐

Incinerator	Air Pollution Control Device <sup>1</sup>	Types of Emissions Data Available
1	NA	NA
2	NA	NA
3	NA	NA

Indicate if Office of Solid Waste survey has been submitted in lieu of response by circling the appropriate response.

Yes ..... 1

No ..... 2

<sup>1</sup>Use the following codes to designate the air pollution control device:

S = Scrubber (include type of scrubber in parenthesis)

E = Electrostatic precipitator

O = Other (specify) NA

☐ Mark (X) this box if you attach a continuation sheet.



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## SECTION 9 WORKER EXPOSURE

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### General Instructions:

Questions 9.03-9.25 apply only to those processes and workers involved in manufacturing or processing the listed substance. Do not include workers involved in residual waste treatment unless they are involved in this treatment process on a regular basis (i.e., exclude maintenance workers, construction workers, etc.).

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☐ Mark (X) this box if you attach a continuation sheet.

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# PART A EMPLOYMENT AND POTENTIAL EXPOSURE PROFILE

9.01 Mark (X) the appropriate column to indicate whether your company maintains records on the following data elements for hourly and salaried workers. Specify for each data element the year in which you began maintaining records and the number of years the records for that data element are maintained. (Refer to the instructions for further explanation and an example.)

CBI

☐

Data Element	Data are Maintained for:		Year in Which Data Collection Began	Number of Years Records Are Maintained
	Hourly Workers	Salaried Workers		
Date of hire	<u>X</u>	<u>X</u>	<u>1977</u>	<u>5</u>
Age at hire	<u>X</u>	<u>X</u>	<u>1977</u>	<u>5</u>
Work history of individual before employment at your facility	<u>NA</u>	<u>X</u>	<u>1977</u>	<u>5</u>
Sex	<u>X</u>	<u>X</u>	<u>1977</u>	<u>5</u>
Race	<u>X</u>	<u>X</u>	<u>NA</u>	<u>NA</u>
Job titles	<u>X</u>	<u>X</u>	<u>1977</u>	<u>5</u>
Start date for each job title	<u>NA</u>	<u>NA</u>	<u>NA</u>	<u>NA</u>
End date for each job title	<u>NA</u>	<u>NA</u>	<u>NA</u>	<u>NA</u>
Work area industrial hygiene monitoring data	<u>X</u>	<u>X</u>	<u>1984</u>	<u>5</u>
Personal employee monitoring data	<u>NA</u>	<u>NA</u>	<u>NA</u>	<u>NA</u>
Employee medical history	<u>X</u>	<u>X</u>	<u>1977</u>	<u>5</u>
Employee smoking history	<u>NA</u>	<u>NA</u>	<u>1984</u>	<u>5</u>
Accident history	<u>X</u>	<u>X</u>	<u>1977</u>	<u>5</u>
Retirement date	<u>X</u>	<u>X</u>	<u>1977</u>	<u>5</u>
Termination date	<u>X</u>	<u>X</u>	<u>1977</u>	<u>5</u>
Vital status of retirees	<u>NA</u>	<u>NA</u>	<u>NA</u>	<u>NA</u>
Cause of death data	<u>NA</u>	<u>NA</u>	<u>NA</u>	<u>NA</u>

☐ Mark (X) this box if you attach a continuation sheet.

9.02 In accordance with the instructions, complete the following table for each activity in which you engage.

CBI

<input type="checkbox"/>	a.	b.	c.	d.	e.
	<u>Activity</u>	<u>Process Category</u>	<u>Yearly Quantity (kg)</u>	<u>Total Workers</u>	<u>Total Worker-Hours</u>
	Manufacture of the listed substance	Enclosed	NA	NA	NA
		Controlled Release	NA	NA	NA
		Open	NA	NA	NA
	On-site use as reactant	Enclosed	NA	NA	NA
		Controlled Release	1,685,694	6	2085
		Open	NA	NA	NA
	On-site use as nonreactant	Enclosed	NA	NA	NA
		Controlled Release	NA	NA	NA
		Open	NA	NA	NA
	On-site preparation of products	Enclosed	NA	NA	NA
		Controlled Release	NA	NA	NA
		Open	NA	NA	NA

☐ Mark (X) this box if you attach a continuation sheet.

9.03 Provide a descriptive job title for each labor category at your facility that encompasses workers who may potentially come in contact with or be exposed to the listed substance.

CBI

☐

Labor Category

Descriptive Job Title

A

Foreman

B

Foreman Helper

C

Line Operator

D

Guage Board Operator

E

Crane Operator

F

Quality Assurance Inspector

G

H

I

J

☐ Mark (X) this box if you attach a continuation sheet.

---

9.04 In accordance with the instructions, provide your process block flow diagram(s) and indicate associated work areas.

CBI

☐ Process type ..... Polyurethane Flexible Foam Process

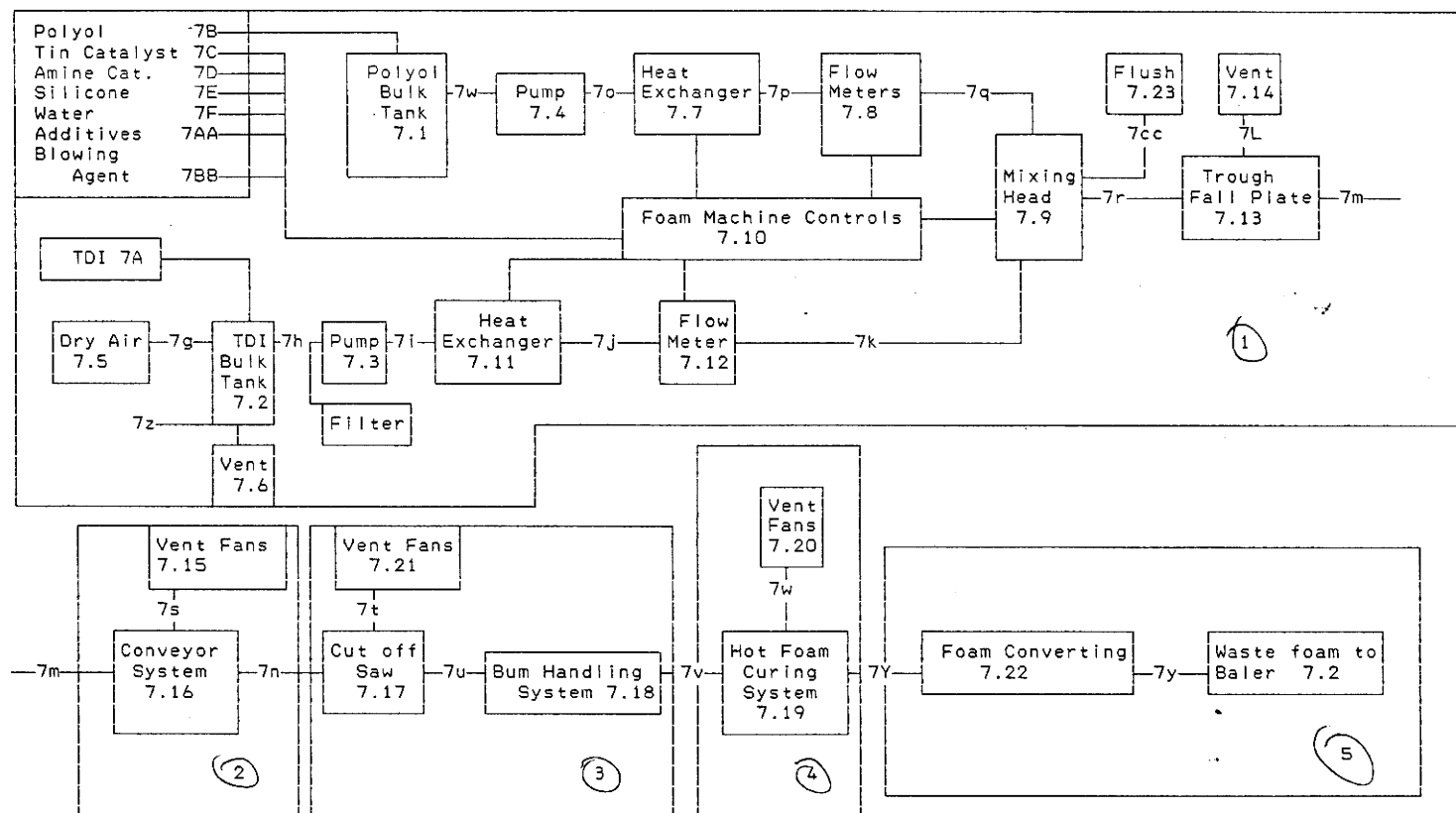
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☒ Mark (X) this box if you attach a continuation sheet.

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9.05 Describe the various work area(s) shown in question 9.04 that encompass workers who may potentially come in contact with or be exposed to the listed substance. Add any additional areas not shown in the process block flow diagram in question 7.01 or 7.02. Photocopy this question and complete it separately for each process type.

CBI

☐ Process type ..... Polyurethane Flexible Foam Process

Work Area ID

Description of Work Areas and Worker Activities

1	<u>Pumping System, foam machine controls, foam crew operates controls</u>
2	<u>Conveyor and reaction area, no one in this area</u>
3	<u>Cut off saw, saw operator runs saw</u>
4	<u>Hot foam curing, crane operator unloads conveyor and quality assurance grades foam</u>
5	<u>Blocking foam and baling waste foam, no one is directly exposed to the listed substance</u>
6	<u></u>
7	<u></u>
8	<u></u>
9	<u></u>
10	<u></u>

☐ Mark (X) this box if you attach a continuation sheet.

9.06 Complete the following table for each work area identified in question 9.05, and for each labor category at your facility that encompasses workers who may potentially come in contact with or be exposed to the listed substance. Photocopy this question and complete it separately for each process type and work area.

☐ Process type ..... Polyurethane Flexible Foam Process

Work area ..... Foam Department

Labor Category	Number of Workers Exposed	Mode of Exposure (e.g., direct skin contact)	Physical State of Listed Substance <sup>1</sup>	Average Length of Exposure Per Day <sup>2</sup>	Number of Days per Year Exposed
A	1	Inhalation	OL	C	250
B	2	Inhalation	GU	C	250
C	1	Inhalation	OL	C	250
D	1	Skin Contact	OL	C	250
E	2	Inhalation	GU	B	250

<sup>1</sup>Use the following codes to designate the physical state of the listed substance at the point of exposure:

GC = Gas (condensable at ambient temperature and pressure)  
 GU = Gas (uncondensable at ambient temperature and pressure; includes fumes, vapors, etc.)  
 SO = Solid

SY = Sludge or slurry  
 AL = Aqueous liquid  
 OL = Organic liquid  
 IL = Immiscible liquid (specify phases, e.g., 90% water, 10% toluene)

<sup>2</sup>Use the following codes to designate average length of exposure per day:

A = 15 minutes or less  
 B = Greater than 15 minutes, but not exceeding 1 hour  
 C = Greater than one hour, but not exceeding 2 hours

D = Greater than 2 hours, but not exceeding 4 hours  
 E = Greater than 4 hours, but not exceeding 8 hours  
 F = Greater than 8 hours

☐ Mark (X) this box if you attach a continuation sheet.



9.07 For each labor category represented in question 9.06, indicate the 8-hour Time Weighted Average (TWA) exposure levels and the 15-minute peak exposure levels. Photocopy this question and complete it separately for each process type and work area.

CBI

☐ Process type ..... Polyurethane Flexible Foam Process

Work area ..... Foam Department

<u>Labor Category</u>	<u>8-hour TWA Exposure Level (ppm, mg/m<sup>3</sup>, other-specify)</u>	<u>15-Minute Peak Exposure Level (ppm, mg/m<sup>3</sup>, other-specify)</u>
<u>A</u>	<u>.002 ppm</u>	<u>.004 ppm</u>
<u>B</u>	<u>.007 ppm</u>	<u>.02 ppm</u>
<u>C</u>	<u>.002 ppm</u>	<u>.004 ppm</u>
<u>D</u>	<u>.002 ppm</u>	<u>.004 ppm</u>
<u>E</u>	<u>UK</u>	<u>UK</u>
<u>F</u>	<u>UK</u>	<u>UK</u>
<u> </u>	<u> </u>	<u> </u>
<u> </u>	<u> </u>	<u> </u>
<u> </u>	<u> </u>	<u> </u>
<u> </u>	<u> </u>	<u> </u>

☐ Mark (X) this box if you attach a continuation sheet.

PART B WORK PLACE MONITORING PROGRAM

9.08 If you monitor worker exposure to the listed substance, complete the following table.

CBI

☐

Sample/Test	Work Area ID	Testing Frequency (per year)	Number of Samples (per test)	Who Samples <sup>1</sup>	Analyzed In-House (Y/N)	Number of Years Records Maintained
Personal breathing zone	NA	NA	NA	NA	NA	NA
General work area (air)	1-3	1	5	D	N	5
Wipe samples	NA	NA	NA	NA	NA	NA
Adhesive patches	NA	NA	NA	NA	NA	NA
Blood samples	NA	NA	NA	NA	NA	NA
Urine samples	NA	NA	NA	NA	NA	NA
Respiratory samples	1-5	1	1	D	N	5
Allergy tests	NA	NA	NA	NA	NA	NA
Other (specify)						
	NA	NA	NA	NA	NA	NA
Other (specify)						
	NA	NA	NA	NA	NA	NA
Other (specify)						
	NA	NA	NA	NA	NA	NA

<sup>1</sup>Use the following codes to designate who takes the monitoring samples:

A = Plant industrial hygienist

B = Insurance carrier

C = OSHA consultant

☒ D = Other (specify) Supplier

☐ Mark (X) this box if you attach a continuation sheet.

9.09 For each sample type identified in question 9.08, describe the type of sampling and analytical methodology used for each type of sample.

<input type="checkbox"/> Sample Type	Sampling and Analytical Methodology
Breathing Zone	impregnated paper tape, analyzed with an intergrating reader
General	
Work Area (air)	impregnated paper tape, analyzed with an intergrating reader

9.10 If you conduct personal and/or ambient air monitoring for the listed substance, specify the following information for each equipment type used.

<input type="checkbox"/> Equipment Type <sup>1</sup>	Detection Limit <sup>2</sup>	Manufacturer	Averaging Time (hr)	Model Number
D	0-1000 ppb	GMD Systems, Inc.	2.5	MCM 4000

<sup>1</sup>Use the following codes to designate personal air monitoring equipment types:

- A = Passive dosimeter
- B = Detector tube
- C = Charcoal filtration tube with pump
- D = Other (specify) impregnated paper tape

Use the following codes to designate ambient air monitoring equipment types:

- E = Stationary monitors located within work area
- F = Stationary monitors located within facility
- G = Stationary monitors located at plant boundary
- H = Mobile monitoring equipment (specify) \_\_\_\_\_
- I = Other (specify) \_\_\_\_\_

<sup>2</sup>Use the following codes to designate detection limit units:

- A = ppm
- B = Fibers/cubic centimeter (f/cc)
- C = Micrograms/cubic meter ( $\mu\text{m}^3$ )

☐ Mark (X) this box if you attach a continuation sheet.

9.11 If you conduct routine medical tests for monitoring the health effects of exposure to the listed substance, specify the type and frequency of the tests.

CBI

<input type="checkbox"/>	<u>Test Description</u>	<u>Frequency</u> (weekly, monthly, yearly, etc.)
	Pulmonary Lung Test	yearly
	NA	NA
	NA	NA
	NA	NA
	NA	NA

☐ Mark (X) this box if you attach a continuation sheet.

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PART C ENGINEERING CONTROLS

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9.12 Describe the engineering controls that you use to reduce or eliminate worker exposure to the listed substance. Photocopy this question and complete it separately for each process type and work area.

CBI

[ ] Process type ..... Polyurethane Flexible Foam Process

Work area ..... Foam Department

<u>Engineering Controls</u>	<u>Used (Y/N)</u>	<u>Year Installed</u>	<u>Upgraded (Y/N)</u>	<u>Year Upgraded</u>
Ventilation:				
Local exhaust	<u>Y</u>	<u>1972</u>	<u>N</u>	<u>NA</u>
General dilution	<u>NA</u>	<u>NA</u>	<u>NA</u>	<u>NA</u>
Other (specify)				
Foam Line				
Stack Exhaust	<u>Y</u>	<u>1972</u>	<u>Y</u>	<u>1988</u>
Vessel emission controls	<u>NA</u>	<u>NA</u>	<u>NA</u>	<u>NA</u>
Mechanical loading or packaging equipment	<u>NA</u>	<u>NA</u>	<u>NA</u>	<u>NA</u>
Other (specify)				
	<u>NA</u>	<u>NA</u>	<u>NA</u>	<u>NA</u>

---

[ ] Mark (X) this box if you attach a continuation sheet.

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9.13 Describe all equipment or process modifications you have made within the 3 years prior to the reporting year that have resulted in a reduction of worker exposure to the listed substance. For each equipment or process modification described, state the percentage reduction in exposure that resulted. Photocopy this question and complete it separately for each process type and work area.

CBI

☐ Process type ..... Polyurethane Flexible Foam Process

Work area ..... Foam Department

<u>Equipment or Process Modification</u>	<u>Reduction in Worker Exposure Per Year (%)</u>
<u>Open areas foam tunnel have been enclosed to aid in</u>	<u>UK</u>
<u>venting fumes to exhaust fans located over foam line.</u>	

☐ Mark (X) this box if you attach a continuation sheet.

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PART D PERSONAL PROTECTIVE AND SAFETY EQUIPMENT

---

9.14 Describe the personal protective and safety equipment that your workers wear or use in each work area in order to reduce or eliminate their exposure to the listed substance. Photocopy this question and complete it separately for each process type and work area.

CBI

☐ Process type ..... Polyurethane Flexible Foam Process

Work area ..... 1

<u>Equipment Types</u>	<u>Wear or Use (Y/N)</u>
Respirators	<u>Y</u>
Safety goggles/glasses	<u>Y</u>
Face shields	<u>N</u>
Coveralls	<u>N</u>
Bib aprons	<u>N</u>
Chemical-resistant gloves	<u>Y</u>
Other (specify)	
<u>Supplied Air Pos. Press.</u>	<u>Y</u>
_____	_____

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☒ Mark (X) this box if you attach a continuation sheet.

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PART D PERSONAL PROTECTIVE AND SAFETY EQUIPMENT

9.14 Describe the personal protective and safety equipment that your workers wear or use in each work area in order to reduce or eliminate their exposure to the listed substance. Photocopy this question and complete it separately for each process type and work area.

CBI

☐ Process type ..... Polyurethane Flexible Foam Process

Work area ..... 2

<u>Equipment Types</u>	<u>Wear or Use (Y/N)</u>
Respirators	<u>Y</u>
Safety goggles/glasses	<u>Y</u>
Face shields	<u>N</u>
Coveralls	<u>N</u>
Bib aprons	<u>N</u>
Chemical-resistant gloves	<u>N</u>
Other (specify)	
_____	_____
_____	_____

☒ Mark (X) this box if you attach a continuation sheet.



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PART D PERSONAL PROTECTIVE AND SAFETY EQUIPMENT

---

9.14 Describe the personal protective and safety equipment that your workers wear or use in each work area in order to reduce or eliminate their exposure to the listed substance. Photocopy this question and complete it separately for each process type and work area.

CBI

☐ Process type ..... Polyurethane Flexible Foam Process

Work area ..... 3

<u>Equipment Types</u>	<u>Wear or Use (Y/N)</u>
Respirators	<u>Y</u>
Safety goggles/glasses	<u>Y</u>
Face shields	<u>N</u>
Coveralls	<u>N</u>
Bib aprons	<u>N</u>
Chemical-resistant gloves	<u>N</u>
Other (specify)	
_____	_____
_____	_____

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☒ Mark (X) this box if you attach a continuation sheet.

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PART D PERSONAL PROTECTIVE AND SAFETY EQUIPMENT

---

9.14 Describe the personal protective and safety equipment that your workers wear or use in each work area in order to reduce or eliminate their exposure to the listed substance. Photocopy this question and complete it separately for each process type and work area.

CBI

☐ Process type ..... Polyurethane Flexible Foam Process

Work area ..... 4

<u>Equipment Types</u>	<u>Wear or Use (Y/N)</u>
Respirators	<u>Y</u>
Safety goggles/glasses	<u>Y</u>
Face shields	<u>N</u>
Coveralls	<u>N</u>
Bib aprons	<u>N</u>
Chemical-resistant gloves	<u>N</u>
Other (specify)	
_____	_____
_____	_____

---

☒ Mark (X) this box if you attach a continuation sheet.

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PART D PERSONAL PROTECTIVE AND SAFETY EQUIPMENT

---

9.14 Describe the personal protective and safety equipment that your workers wear or use in each work area in order to reduce or eliminate their exposure to the listed substance. Photocopy this question and complete it separately for each process type and work area.

CBI

☐ Process type ..... Polyurethane Flexible Foam Process

Work area ..... 5

<u>Equipment Types</u>	<u>Wear or Use (Y/N)</u>
Respirators	<u>N</u>
Safety goggles/glasses	<u>N</u>
Face shields	<u>N</u>
Coveralls	<u>N</u>
Bib aprons	<u>N</u>
Chemical-resistant gloves	<u>N</u>
Other (specify)	
_____	_____
_____	_____

---

☐ Mark (X) this box if you attach a continuation sheet.

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9.15 If workers use respirators when working with the listed substance, specify for each process type, the work areas where the respirators are used, the type of respirators used, the average usage, whether or not the respirators were fit tested, and the type and frequency of the fit tests. Photocopy this question and complete it separately for each process type.

CBI

☐ Process type ..... Polyurethane Flexible Foam Process

Work Area	Respirator Type	Average Usage <sup>1</sup>	Fit Tested (Y/N)	Type of Fit Test <sup>2</sup>	Frequency of Fit Tests (per year)
1	Supplied air pos. press. demand	A	N	NA	NA
2-4	half-face cartridge	A	N	NA	NA
5	NA	NA	NA	NA	NA

<sup>1</sup>Use the following codes to designate average usage:

A = Daily

B = Weekly

C = Monthly

D = Once a year

E = Other (specify) \_\_\_\_\_

<sup>2</sup>Use the following codes to designate the type of fit test:

QL = Qualitative

QT = Quantitative

☐ Mark (X) this box if you attach a continuation sheet.

PART E WORK PRACTICES

- 9.19 Describe all of the work practices and administrative controls used to reduce or eliminate worker exposure to the listed substance (e.g., restrict entrance only to authorized workers, mark areas with warning signs, insure worker detection and monitoring practices, provide worker training programs, etc.). Photocopy this question and complete it separately for each process type and work area.

CBI

☐

Process type ..... Polyurethane Flexible Foam Process

Work area ..... 1

Provide workers with a training program, limit access to authorized personnel, warning signs, monitoring of the area for the listed substance.

- 9.20 Indicate (X) how often you perform each housekeeping task used to clean up routine leaks or spills of the listed substance. Photocopy this question and complete it separately for each process type and work area.

Process type ..... Polyurethane Flexible Foam Process

Work area ..... 1

Housekeeping Tasks	Less Than Once Per Day	1-2 Times Per Day	3-4 Times Per Day	More Than 4 Times Per Day
Sweeping	NA	X	NA	NA
Vacuuming	NA	X	NA	NA
Water flushing of floors	NA	NA	NA	NA
Other (specify)	NA	NA	NA	NA

☒ Mark (X) this box if you attach a continuation sheet.

# PART E WORK PRACTICES

- 9.19 Describe all of the work practices and administrative controls used to reduce or eliminate worker exposure to the listed substance (e.g., restrict entrance only to authorized workers, mark areas with warning signs, insure worker detection and monitoring practices, provide worker training programs, etc.). Photocopy this question and complete it separately for each process type and work area.

CBI

☐

Process type ..... Polyurethane Flexible Foam Process

Work area ..... 2

Provide workers with a training program, limit access to authorized personnel, warning signs, monitoring of the area for the listed substance.

- 9.20 Indicate (X) how often you perform each housekeeping task used to clean up routine leaks or spills of the listed substance. Photocopy this question and complete it separately for each process type and work area.

Process type ..... Polyurethane Flexible Foam Process

Work area ..... 2

<u>Housekeeping Tasks</u>	<u>Less Than Once Per Day</u>	<u>1-2 Times Per Day</u>	<u>3-4 Times Per Day</u>	<u>More Than 4 Times Per Day</u>
Sweeping	NA	X	NA	NA
Vacuuming	NA	X	NA	NA
Water flushing of floors	NA	NA	NA	NA
Other (specify)	NA	NA	NA	NA

☒ Mark (X) this box if you attach a continuation sheet.

PART E WORK PRACTICES

- 9.19 Describe all of the work practices and administrative controls used to reduce or eliminate worker exposure to the listed substance (e.g., restrict entrance only to authorized workers, mark areas with warning signs, insure worker detection and monitoring practices, provide worker training programs, etc.). Photocopy this question and complete it separately for each process type and work area.

CBI

☐

Process type ..... Polyurethane Flexible Foam Process

Work area ..... 3

~~Provide workers with a training program, limit access to authorized personnel, warning signs, monitoring of the area for the listed substance.~~

- 9.20 Indicate (X) how often you perform each housekeeping task used to clean up routine leaks or spills of the listed substance. Photocopy this question and complete it separately for each process type and work area.

Process type ..... Polyurethane Flexible Foam Process

Work area ..... 3

Housekeeping Tasks	Less Than Once Per Day	1-2 Times Per Day	3-4 Times Per Day	More Than 4 Times Per Day
Sweeping	NA	X	NA	NA
Vacuuming	NA	X	NA	NA
Water flushing of floors	NA	NA	NA	NA
Other (specify)	NA	NA	NA	NA

☒ Mark (X) this box if you attach a continuation sheet.

## PART E WORK PRACTICES

- 9.19 Describe all of the work practices and administrative controls used to reduce or eliminate worker exposure to the listed substance (e.g., restrict entrance only to authorized workers, mark areas with warning signs, insure worker detection and monitoring practices, provide worker training programs, etc.). Photocopy this question and complete it separately for each process type and work area.

CBI

☐

Process type ..... Polyurethane Flexible Foam Process

Work area ..... 4

Provide workers with a training program, limit access to authorized personnel, warning signs, monitoring of the area for the listed substance.

- 9.20 Indicate (X) how often you perform each housekeeping task used to clean up routine leaks or spills of the listed substance. Photocopy this question and complete it separately for each process type and work area.

Process type ..... Polyurethane Flexible Foam Process

Work area ..... 4

Housekeeping Tasks	Less Than Once Per Day	1-2 Times Per Day	3-4 Times Per Day	More Than 4 Times Per Day
Sweeping	NA	X	NA	NA
Vacuuming	NA	X	NA	NA
Water flushing of floors	NA	NA	NA	NA
Other (specify)	NA	NA	NA	NA

☒ Mark (X) this box if you attach a continuation sheet.



PART E WORK PRACTICES

- 9.19 Describe all of the work practices and administrative controls used to reduce or eliminate worker exposure to the listed substance (e.g., restrict entrance only to authorized workers, mark areas with warning signs, insure worker detection and monitoring practices, provide worker training programs, etc.). Photocopy this question and complete it separately for each process type and work area.

CBI

☐

Process type ..... Polyurethane Flexible Foam Process

Work area ..... 5

Training program does not place emphasis on listed substance because workers in this area are not exposed to the listed substance.

- 9.20 Indicate (X) how often you perform each housekeeping task used to clean up routine leaks or spills of the listed substance. Photocopy this question and complete it separately for each process type and work area.

Process type ..... Polyurethane Flexible Foam Process

Work area ..... 5

<u>Housekeeping Tasks</u>	<u>Less Than Once Per Day</u>	<u>1-2 Times Per Day</u>	<u>3-4 Times Per Day</u>	<u>More Than 4 Times Per Day</u>
Sweeping	NA	X	NA	NA
Vacuuming	NA	X	NA	NA
Water flushing of floors	NA	NA	NA	NA
Other (specify)	NA	NA	NA	NA

☐ Mark (X) this box if you attach a continuation sheet.

9.21 Do you have a written medical action plan for responding to routine or emergency exposure to the listed substance?

Routine exposure

Yes ..... 1

No ..... 2

Emergency exposure

Yes ..... 1

No ..... 2

If yes, where are copies of the plan maintained?

Routine exposure: \_\_\_\_\_

Emergency exposure: \_\_\_\_\_

9.22 Do you have a written leak and spill cleanup plan that addresses the listed substance? Circle the appropriate response.

☒ Yes ..... 1

No ..... 2

If yes, where are copies of the plan maintained? Safety Director's office

Has this plan been coordinated with state or local government response organizations? Circle the appropriate response.

☒ Yes ..... 1

No ..... 2

9.23 Who is responsible for monitoring worker safety at your facility? Circle the appropriate response.

Plant safety specialist ..... 1

Insurance carrier ..... 2

OSHA consultant ..... 3

Other (specify) \_\_\_\_\_ 4

☐ Mark (X) this box if you attach a continuation sheet.

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## SECTION 10 ENVIRONMENTAL RELEASE

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### General Instructions:

Complete Part E (questions 10.23-10.35) for each non-routine release involving the listed substance that occurred during the reporting year. Report on all releases that are equal to or greater than the listed substance's reportable quantity value, RQ, unless the release is federally permitted as defined in 42 U.S.C. 9601, or is specifically excluded under the definition of release as defined in 40 CFR 302.3(22). Reportable quantities are codified in 40 CFR Part 302. If the listed substance is not a hazardous substance under the Comprehensive Environmental Response, Compensation, and Liability Act of 1980 (CERCLA) and, thus, does not have an RQ, then report releases that exceed 2,270 kg. If such a substance however, is designated as a CERCLA hazardous substance, then report those releases that are equal to or greater than the RQ. The facility may have answered these questions or similar questions under the Agency's Accidental Release Information Program and may already have this information readily available. Assign a number to each release and use this number throughout this part to identify the release. Releases over more than a 24-hour period are not single releases, i.e., the release of a chemical substance equal to or greater than an RQ must be reported as a separate release for each 24-hour period the release exceeds the RQ.

For questions 10.25-10.35, answer the questions for each release identified in question 10.23. Photocopy these questions and complete them separately for each release.

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### PART A GENERAL INFORMATION

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10.01 Where is your facility located? Circle all appropriate responses.

#### CBI

- ☐ Industrial area ..... 1
- Urban area ..... 2
- Residential area ..... 3
- Agricultural area ..... 4
- Rural area ..... 5
- Adjacent to a park or a recreational area ..... 6
- Within 1 mile of a navigable waterway ..... 7
- Within 1 mile of a school, university, hospital, or nursing home facility ..... 8
- Within 1 mile of a non-navigable waterway ..... 9
- Other (specify) \_\_\_\_\_ ..... 10

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☐ Mark (X) this box if you attach a continuation sheet.

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10.02 Specify the exact location of your facility (from central point where process unit is located) in terms of latitude and longitude or Universal Transverse Mercader (UTM) coordinates.

Latitude ..... 30 ° 10 , 33 "

Longitude ..... 96 ° 24 , 17 "

UTM coordinates ..... Zone \_\_\_\_\_, Northing \_\_\_\_\_, Easting \_\_\_\_\_

10.03 If you monitor meteorological conditions in the vicinity of your facility, provide the following information.

Average annual precipitation ..... inches/year

Predominant wind direction .....

10.04 Indicate the depth to groundwater below your facility.

Depth to groundwater ..... meters

10.05 For each on-site activity listed, indicate (Y/N/NA) all routine releases of the listed substance to the environment. (Refer to the instructions for a definition of CBI Y, N, and NA.)

☐

On-Site Activity

Environmental Release

	Air	Water	Land
Manufacturing	NA	NA	NA
Importing	NA	NA	NA
Processing	Y	N	N
Otherwise used	NA	NA	NA
Product or residual storage	Y	N	N
Disposal	NA	NA	NA
Transport	NA	NA	NA

☐ Mark (X) this box if you attach a continuation sheet.

10.06 Provide the following information for the listed substance and specify the level of precision for each item. (Refer to the instructions for further explanation and an example.)

CBI

☐

Quantity discharged to the air .....	<u>85.30</u>	kg/yr ± <u>UK</u> %
Quantity discharged in wastewaters .....	<u>none</u>	kg/yr ± <u>none</u> %
Quantity managed as other waste in on-site treatment, storage, or disposal units .....	<u>NA</u>	kg/yr ± <u>NA</u> %
Quantity managed as other waste in off-site treatment, storage, or disposal units .....	<u>NA</u>	kg/yr ± <u>NA</u> %

☐ Mark (X) this box if you attach a continuation sheet.



PART B RELEASE TO AIR

- 10.09 Point Source Emissions -- Identify each emission point source containing the listed substance in terms of a Stream ID Code as identified in your process block or residual treatment block flow diagram(s), and provide a description of each point source. Do not include raw material and product storage vents, or fugitive emission sources (e.g., equipment leaks). Photocopy this question and complete it separately for each process type.

CBI

☐

Process type ..... Polyurethane Flexible Foam Process

Point Source  
ID Code

Description of Emission Point Source

7CC

mixing head flush

7L

vent fan for reaction zone

7S

vent fan for conveyor system

7T

vent fan for cutoff saws

7W

vent fan for hot foam curing system

☐ Mark (X) this box if you attach a continuation sheet.

☐ Mark (X) this box if you attach a continuation sheet.

10.10 Emission Characteristics -- Characterize the emissions for each Point Source ID Code identified in question 10.09 by completing the following table.

CBI

☐

Point Source ID Code	Physical State <sup>1</sup>	Average Emissions (kg/day)	Frequency <sup>2</sup> (days/yr)	Duration <sup>3</sup> (min/day)	Average Emission Factor <sup>4</sup>	Maximum Emission Rate (kg/min)	Maximum Emission Rate Frequency (events/yr)	Maximum Emission Rate Duration (min/event)
7CC	<del>0</del> V	UK	250	15	UK	UK	UK	UK
7L	v	.068	250	99	UK	UK	UK	UK
7S	V	.067	250	99	UK	UK	UK	UK
7T	V	.067	250	99	UK	UK	UK	UK
7W	V	.1336	250	480	UK	UK	UK	UK

<sup>1</sup>Use the following codes to designate physical state at the point of release:  
G = Gas; V = Vapor; P = Particulate; A = Aerosol; O = Other (specify) sludge

<sup>2</sup>Frequency of emission at any level of emission

<sup>3</sup>Duration of emission at any level of emission

<sup>4</sup>Average Emission Factor — Provide estimated ( $\pm$  25 percent) emission factor (kg of emission per kg of production of listed substance)



10.11 Stack Parameters -- Identify the stack parameters for each Point Source ID Code identified in question 10.09 by completing the following table.

CBI

☐

Point Source ID Code	Stack Height(m)	Stack Inner Diameter (at outlet) (m)	Exhaust Temperature (°C)	Emission Exit Velocity (m/sec)	Building Height(m) <sup>1</sup>	Building Width(m) <sup>2</sup>	Vent Type <sup>3</sup>
7.14	13.5	.7625	Ambient	12.1	9.15	91.5	V
7.15	13.5	.7625	Ambient	14.1	9.15	91.5	V
7.21	13.5	.7625	Ambient	16.2	9.15	91.5	V
7.20	13.5	.7625	Ambient	16.3	11.9	22.9	V

<sup>1</sup>Height of attached or adjacent building

<sup>2</sup>Width of attached or adjacent building

<sup>3</sup>Use the following codes to designate vent type:

H = Horizontal

V = Vertical

☐ Mark (X) this box if you attach a continuation sheet.

10.12 If the listed substance is emitted in particulate form, indicate the particle size distribution for each Point Source ID Code identified in question 10.09.  
Photocopy this question and complete it separately for each emission point source.

CBI

☐

Point source ID code ..... NA

Size Range (microns)

Mass Fraction (%  $\pm$  % precision)

< 1	NA
$\geq 1$ to < 10	NA
$\geq 10$ to < 30	NA
$\geq 30$ to < 50	NA
$\geq 50$ to < 100	NA
$\geq 100$ to < 500	NA
$\geq 500$	NA

Total = 100%

☐ Mark (X) this box if you attach a continuation sheet.

# PART C FUGITIVE EMISSIONS

10.13 Equipment Leaks -- Complete the following table by providing the number of equipment types listed which are exposed to the listed substance and which are in service according to the specified weight percent of the listed substance passing through the component. Do this for each process type identified in your process block or residual treatment block flow diagram(s). Do not include equipment types that are not exposed to the listed substance. If this is a batch or intermittently operated process, give an overall percentage of time per year that the process type is exposed to the listed substance. Photocopy this question and complete it separately for each process type.

CBI

☐ Process type ..... Polyurethane Flexible Foam Process

Percentage of time per year that the listed substance is exposed to this process type ..... NA %

Equipment Type	Number of Components in Service by Weight Percent of Listed Substance in Process Stream					
	Less than 5%	5-10%	11-25%	26-75%	76-99%	Greater than 99%
Pump seals <sup>1</sup>						
Packed	NA	NA	NA	NA	NA	NA
Mechanical	NA	4	NA	NA	NA	7
Double mechanical <sup>2</sup>	NA	NA	NA	NA	NA	NA
Compressor seals <sup>1</sup>	NA	NA	NA	NA	NA	NA
Flanges	NA	NA	NA	NA	NA	NA
Valves						
Gas <sup>3</sup>	NA	NA	NA	NA	NA	NA
Liquid	NA	NA	NA	NA	NA	NA
Pressure relief devices <sup>4</sup> (Gas or vapor only)	NA	NA	NA	NA	NA	NA
Sample connections						
Gas	NA	NA	NA	NA	NA	NA
Liquid	NA	NA	NA	NA	NA	NA
Open-ended lines <sup>5</sup> (e.g., purge, vent)						
Gas	NA	NA	NA	NA	NA	NA
Liquid	NA	NA	NA	NA	NA	NA

<sup>1</sup>List the number of pump and compressor seals, rather than the number of pumps or compressors

10.13 continued on next page

☐ Mark (X) this box if you attach a continuation sheet.

10.13 (continued)

<sup>2</sup>If double mechanical seals are operated with the barrier (B) fluid at a pressure greater than the pump stuffing box pressure and/or equipped with a sensor (S) that will detect failure of the seal system, the barrier fluid system, or both, indicate with a "B" and/or an "S", respectively

<sup>3</sup>Conditions existing in the valve during normal operation

<sup>4</sup>Report all pressure relief devices in service, including those equipped with control devices

<sup>5</sup>Lines closed during normal operation that would be used during maintenance operations

10.14 Pressure Relief Devices with Controls -- Complete the following table for those pressure relief devices identified in 10.13 to indicate which pressure relief devices in service are controlled. If a pressure relief device is not controlled, enter "None" under column c.

CBI

☐

a. Number of Pressure Relief Devices	b. Percent Chemical in Vessel <sup>1</sup>	c. Control Device	d. Estimated Control Efficiency <sup>2</sup>
NA	NA	NA	NA
NA	NA	NA	NA
NA	NA	NA	NA
NA	NA	NA	NA
NA	NA	NA	NA
NA	NA	NA	NA
NA	NA	NA	NA
NA	NA	NA	NA
NA	NA	NA	NA

<sup>1</sup>Refer to the table in question 10.13 and record the percent range given under the heading entitled "Number of Components in Service by Weight Percent of Listed Substance" (e.g., <5%, 5-10%, 11-25%, etc.)

<sup>2</sup>The EPA assigns a control efficiency of 100 percent for equipment leaks controlled with rupture discs under normal operating conditions. The EPA assigns a control efficiency of 98 percent for emissions routed to a flare under normal operating conditions

☐ Mark (X) this box if you attach a continuation sheet.

10.15 Equipment Leak Detection -- If a formal leak detection and repair program is in place, complete the following table regarding those leak detection and repair procedures. Photocopy this question and complete it separately for each process type.

CBI

☐ Process type ..... Polyurethane Flexible Foam

<u>Equipment Type</u>	<u>Leak Detection Concentration (ppm or mg/m<sup>3</sup>) Measured at Inches from Source</u>	<u>Detection Device<sup>1</sup></u>	<u>Frequency of Leak Detection (per year)</u>	<u>Repairs Initiated (days after detection)</u>	<u>Repairs Completed (days after initiated)</u>
Pump seals					
Packed	NA	NA	NA	NA	NA
Mechanical	NA	NA	NA	NA	NA
Double mechanical	NA	NA	NA	NA	NA
Compressor seals	NA	NA	NA	NA	NA
Flanges	NA	NA	NA	NA	NA
Valves					
Gas	NA	NA	NA	NA	NA
Liquid	NA	NA	NA	NA	NA
Pressure relief devices (gas or vapor only)	NA	NA	NA	NA	NA
Sample connections					
Gas	NA	NA	NA	NA	NA
Liquid	NA	NA	NA	NA	NA
Open-ended lines					
Gas	NA	NA	NA	NA	NA
Liquid	NA	NA	NA	NA	NA

<sup>1</sup>Use the following codes to designate detection device:

POVA = Portable organic vapor analyzer

FPM = Fixed point monitoring

0 = Other (specify) \_\_\_\_\_

☐ Mark (X) this box if you attach a continuation sheet.

☐ Mark (X) this box if you attach a continuation sheet.

- 10.16 Raw Material, Intermediate and Product Storage Emissions - - Complete the following table by providing the information on each liquid raw material, intermediate, and product storage vessel containing the listed substance as identified in your process block or residual treatment block flow diagram(s).

CBI

☐

Vessel Type <sup>1</sup>	Floating Roof <sup>2</sup> Seals <sup>2</sup>	Composition of Stored Materials <sup>3</sup>	Throughput (liters per year)	Vessel Filling Rate (gpm)	Vessel Filling Duration (min)	Vessel Inner Diameter (m)	Vessel Height (m)	Operating Volume (l)	Vessel Emission Controls <sup>4</sup>	Design Flow Rate <sup>5</sup>	Vent Diameter (cm)	Control Efficiency (%)	Basis for Estimate <sup>6</sup>
F	NA	98+	1,398,595	UK	UK	2.75	3.35	18,927	Charcoal Filter	NA	2.54	UK	C
F	NA	98+	1,398,595	UK	UK	3.66	3.66	37,853	Charcoal Filter	NA	2.54	UK	C

<sup>1</sup>Use the following codes to designate vessel type:

F = Fixed roof  
 CIF = Contact internal floating roof  
 NCIF = Noncontact internal floating roof  
 EFR = External floating roof  
 P = Pressure vessel (indicate pressure rating)  
 H = Horizontal  
 U = Underground

<sup>2</sup>Use the following codes to designate floating roof seals:

MS1 = Mechanical shoe, primary  
 MS2 = Shoe-mounted secondary  
 MS2R = Rim-mounted, secondary  
 LM1 = Liquid-mounted resilient filled seal, primary  
 LM2 = Rim-mounted shield  
 LMW = Weather shield  
 VM1 = Vapor mounted resilient filled seal, primary  
 VM2 = Rim-mounted secondary  
 VMW = Weather shield

<sup>3</sup>Indicate weight percent of the listed substance. Include the total volatile organic content in parenthesis

<sup>4</sup>Other than floating roofs

<sup>5</sup>Gas/vapor flow rate the emission control device was designed to handle (specify flow rate units)

<sup>6</sup>Use the following codes to designate basis for estimate of control efficiency:

C = Calculations  
 S = Sampling

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**PART E NON-ROUTINE RELEASES**

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10.23 Indicate the date and time when the release occurred and when the release ceased or was stopped. If there were more than six releases, attach a continuation sheet and list all releases.

<u>Release</u>	<u>Date Started</u>	<u>Time (am/pm)</u>	<u>Date Stopped</u>	<u>Time (am/pm)</u>
<u>1</u>	<u>NA</u>	<u>NA</u>	<u>NA</u>	<u>NA</u>
<u>2</u>	<u>NA</u>	<u>NA</u>	<u>NA</u>	<u>NA</u>
<u>3</u>	<u>NA</u>	<u>NA</u>	<u>NA</u>	<u>NA</u>
<u>4</u>	<u>NA</u>	<u>NA</u>	<u>NA</u>	<u>NA</u>
<u>5</u>	<u>NA</u>	<u>NA</u>	<u>NA</u>	<u>NA</u>
<u>6</u>	<u>NA</u>	<u>NA</u>	<u>NA</u>	<u>NA</u>

---

10.24 Specify the weather conditions at the time of each release.

<u>Release</u>	<u>Wind Speed (km/hr)</u>	<u>Wind Direction</u>	<u>Humidity (%)</u>	<u>Temperature (°C)</u>	<u>Precipitation (Y/N)</u>
<u>1</u>	<u>          </u>	<u>          </u>	<u>          </u>	<u>          </u>	<u>          </u>
<u>2</u>	<u>          </u>	<u>          </u>	<u>          </u>	<u>          </u>	<u>          </u>
<u>3</u>	<u>          </u>	<u>          </u>	<u>          </u>	<u>          </u>	<u>          </u>
<u>4</u>	<u>          </u>	<u>          </u>	<u>          </u>	<u>          </u>	<u>          </u>
<u>5</u>	<u>          </u>	<u>          </u>	<u>          </u>	<u>          </u>	<u>          </u>
<u>6</u>	<u>          </u>	<u>          </u>	<u>          </u>	<u>          </u>	<u>          </u>

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☐ Mark (X) this box if you attach a continuation sheet.

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# MATERIAL SAFETY DATA

OCEAN<sup>®</sup> Network  
EMERGENCY PHONE 1-800-OLIN-911

## SECTION I - IDENTIFICATION

MSDS FILE 563

<b>CHEMICAL NAME &amp; SYNONYMS</b> Toluene Diisocyanate 80-20		
<b>CHEMICAL FAMILY</b> Isocyanate	<b>FORMULA</b> $C_9H_6N_2O_2$	<b>PRODUCT</b> TDI 80-20
<b>DESCRIPTION</b> Clear colorless to pale yellow liquid with sharp pungent odor		<b>CAS NO.</b> 26471-62-5

## SECTION II - NORMAL HANDLING PROCEDURES

<b>PRECAUTIONS TO BE TAKEN IN HANDLING AND STORAGE</b>  Do not take internally. Do not get in eyes, on skin or clothing. Upon contact with skin or eyes, wash off with water. Avoid breathing mist or vapor. Protect against physical damage. Store in a cool, dry, well-ventilated place, away from areas where a fire hazard may be acute. Outside or detached storage is preferred. Blanket storage tanks with inert gas (nitrogen) or dry air. Separate from oxidizing materials.	
<b>PROTECTIVE EQUIPMENT</b>	<b>VENTILATION REQUIREMENTS</b>
<b>EYES</b> Goggles	As required to keep airborne concentrations below TLV
<b>GLOVES</b> Rubber, NBR or PVA	
<b>OTHER</b> Coveralls, impervious footwear	

## SECTION III - HAZARDOUS INGREDIENTS

BASIC MATERIAL	OSHA PEL	LD50	LC50	SIGNIFICANT EFFECTS
Toluene-2,4-diisocyanate	0.02 ppm ceiling	5.8 g/kg (rat)	10 ppm/4 hrs (mouse)	Skin, eye, mucous membrane irritation. Pulmonary irritant. Allergic sensitization to skin and respiratory tract. May cause asthma attacks.
Toluene-2,6-diisocyanate	None established	No data	11 ppm/4 hrs-mouse	Irritation

## SECTION IV - FIRE AND EXPLOSION HAZARD DATA

<b>FLASH POINT</b> 270°F COC METHOD	<b>OSHA CLASSIFICATION</b> Not Regulated (Ignitable)	<b>FLAMMABLE</b>	<b>LOWER</b>	<b>UPPER</b>
		<b>EXPLOSIVE</b>	0.8%	9.5%
		<b>LIMIT</b>		
<b>EXTINGUISHING MEDIA</b> water, carbon dioxide or dry chemical. Use water to keep the exposed containers cool.				
<b>SPECIAL FIRE HAZARD &amp; FIRE FIGHTING PROCEDURES</b> Water spray should be used to cool fire exposed containers and/or to disperse unignited vapors. Use NIOSH/MSHA approved positive pressure self-contained breathing apparatus when any material is involved in a fire.				

## SECTION V - HEALTH HAZARD DATA

<b>THRESHOLD LIMIT VALUE</b> 0.005 ppm TWA, 0.02 ppm STEL - 2.4 TDI (ACGIH 1986-87)
<b>SYMPTOMS OF OVER EXPOSURE</b> May cause irritation to eyes, throat, lungs, stomach, skin. Allergic sensitization to skin and respiratory tract. May cause asthma attacks
<b>EMERGENCY FIRST-AID PROCEDURES</b>
<b>IN</b> Immediately flush thoroughly with water for 15 minutes, call a physician.
<b>EYES</b> Immediately flush thoroughly with water for 15 minutes, call a physician.
<b>INGESTION</b> Immediately drink water to dilute.

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## SECTION VI - TOXICOLOGY (PRODUCT)

ACUTE ORAL LD 50  
5.8 g/kg (rats)  
ACUTE DERMAL LD 50  
> 2 g/kg (rabbits)  
ACUTE INHALATION LC 50  
10 ppm/4 hrs (mouse)

CARCINOGENICITY Oral Exposure-Positive NTP Bioassay  
MUTAGENICITY Not known to be mutagenic  
EYE IRRITATION Irritation and/or burns  
PRIMARY SKIN IRRITATION  
Irritation and/or burns

PRINCIPAL ROUTES OF ABSORPTION  
Inhalation, dermal

EFFECTS OF ACUTE EXPOSURE May cause irritation to lungs, eyes, throat, stomach, skin. Allergic sensitization of skin and respiratory tract. Corneal injury may occur.

EFFECTS OF CHRONIC EXPOSURE Damage/allergic sensitization to lungs. Inhalation studies indicate not carcinogenic. Carcinogenic risk from industrial use is not significant.

## SECTION VII - SPILL AND LEAKAGE PROCEDURES (CONTROL PROCEDURES)

## ACTION FOR MATERIAL RELEASE OR SPILL

Wear NIOSH/MSHA approved positive pressure supplied air respirator. Follow OSHA regulations for respirator use (see 29 CFR 1910.134). Wear goggles, coveralls and impervious gloves and boots. Add dry non-combustible absorbent, sweep up material and place in an approved DOT container. Add an equal amount of neutralizing solution to the container (90-95% water, 5-10% ammonia). Clean remaining surfaces with neutralizing solution and add this to container. Isolate container in a well-ventilated place and do not seal for 24 hrs. Ammonia vapors may be generated until solution is neutralized. Wash all contaminated clothing before reuse. In the event of a large spill use the telephone number shown on the front of this sheet.

TRANSPORTATION EMERGENCY, CONTACT CHEMTREC 800-424-9300

## WASTE DISPOSAL METHOD

Dispose of contaminated product, empty containers and materials used in cleaning up spills or leaks in a manner approved for this material. Consult appropriate Federal, State and local regulatory agencies to ascertain proper disposal procedures.

## SECTION VIII - SHIPPING DATA

D.O.T. Toluene diisocyanate Poison B UN 2078

## SECTION IX - REACTIVITY DATA

STABLE ☒ UNSTABLE AT ☐ C ☐ F

HAZARDOUS  
POLYMERIZATION

MAY OCCUR ☒  
WILL NOT OCCUR

## CONDITIONS TO AVOID

Water or incompatible materials in a closed system, excess heat

## INCOMPATIBILITY (MATERIAL TO AVOID)

Acids, bases and alcohols, surface active materials

## HAZARDOUS DECOMPOSITION PRODUCTS

Carbon monoxide, nitrogen oxides, hydrogen cyanide

## SECTION X - PHYSICAL DATA

MELTING POINT 53-56°F	VAPOR PRESSURE .01mmHg, 20°C	VOLATILES No data
BOILING POINT 484°F	SOLUBILITY IN WATER Insoluble	EVAPORATION RATE No data
SPECIFIC GRAVITY (H <sub>2</sub> O=1) 1.22	PH No data	VAPOR DENSITY (AIR=1) 6.0

INFORMATION: FURNISHED TO

FURNISHED BY DATE JUNE 19, 1987

Department of Environmental Hygiene and Toxicology  
(203) 789-5436

**Olin** CORPORATION

120 Long Ridge Road, Stamford, Connecticut 06904

OCEAN® Network

EMERGENCY PHONE 1-800-OLIN-911



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EMERGENCY PHONE 1-800-OLIN-911

# MATERIAL SAFETY DATA

## SECTION I - IDENTIFICATION

MSDS FILE 563

<b>CHEMICAL NAME &amp; SYNONYMS</b> Toluene Diisocyanate 80-20		
<b>CHEMICAL FAMILY</b> Isocyanate	<b>FORMULA</b> $C_9H_6N_2O_2$	<b>PRODUCT</b> TDI 80-20
<b>DESCRIPTION</b> Clear colorless to pale yellow liquid with sharp pungent odor		<b>CAS NO.</b> 26471-62-5

## SECTION II - NORMAL HANDLING PROCEDURES

<b>PRECAUTIONS TO BE TAKEN IN HANDLING AND STORAGE</b>  Do not take internally. Do not get in eyes, on skin or clothing. Upon contact with skin or eyes, wash off with water. Avoid breathing mist or vapor. Protect against physical damage. Store in a cool, dry, well-ventilated place, away from areas where a fire hazard may be acute. Outside or detached storage is preferred. Blanket storage tanks with inert gas (nitrogen) or dry air. Separate from oxidizing materials.	
<b>PROTECTIVE EQUIPMENT</b>	<b>VENTILATION REQUIREMENTS</b>
<b>EYES</b> Goggles	As required to keep airborne concentrations below TLV
<b>GLOVES</b> Rubber, NBR or PVA	
<b>OTHER</b> Coveralls, impervious footwear	

## SECTION III - HAZARDOUS INGREDIENTS

BASIC MATERIAL	OSHA PEL	LD50	LC50	SIGNIFICANT EFFECTS
Toluene-2,4-diisocyanate	0.02 ppm ceiling	5.8 g/kg (rat)	10 ppm/4 hrs (mouse)  (mouse)	Skin, eye, mucous membrane irritation. Pulmonary irritant. Allergic sensitization to skin and respiratory tract. May cause asthma attacks.
Toluene-2,6-diisocyanate	None established	No data	11 ppm/4 hrs-mouse	Irritation

## SECTION IV - FIRE AND EXPLOSION HAZARD DATA

<b>FLASH POINT</b> 270°F COC METHOD	<b>OSHA CLASSIFICATION</b> Not Regulated (Ignitable)	<b>FLAMMABLE</b>	<b>LOWER</b>	<b>UPPER</b>
		<b>EXPLOSIVE</b>	0.9%	9.5%
		<b>LIMIT</b>		
<b>EXTINGUISHING MEDIA</b> Water, carbon dioxide or dry chemical. Use water to keep the exposed containers cool.				
<b>SPECIAL FIRE HAZARD &amp; FIRE FIGHTING PROCEDURES</b> Water spray should be used to cool fire exposed containers and/or to disperse unignited vapors. Use NIOSH/MSHA approved positive pressure self-contained breathing apparatus when any material is involved in a fire.				

## SECTION V - HEALTH HAZARD DATA

<b>THRESHOLD LIMIT VALUE</b> 0.005 ppm TWA, 0.02 ppm STEL - 2,4 TDI (ACGIH 1986-87)
<b>SYMPTOMS OF OVER EXPOSURE</b> May cause irritation to eyes, throat, lungs, stomach, skin. Allergic sensitization to skin and respiratory tract. May cause asthma attacks
<b>EMERGENCY FIRST-AID PROCEDURES</b>
<b>IN</b> Immediately flush thoroughly with water for 15 minutes, call a physician.
<b>EYES</b> Immediately flush thoroughly with water for 15 minutes, call a physician.
<b>INGESTION</b> Immediately drink water to dilute.

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PRODUCT CODE

898864

CHEMICAL NAME TDI 80-20

## SECTION VI - TOXICOLOGY (PRODUCT)

ACUTE ORAL LD 50  
5.8 g/kg (rats)  
ACUTE DERMAL LD 50  
> 2 g/kg (rabbits)  
ACUTE INHALATION LC 50  
10 ppm/4 hrs (mouse)

CARCINOGENICITY Oral Exposure-Positive NTP Bioassay  
MUTAGENICITY Not known to be mutagenic  
EYE IRRITATION Irritation and/or burns  
PRIMARY SKIN IRRITATION  
Irritation and/or burns

PRINCIPAL ROUTES OF ABSORPTION  
Inhalation, dermal

EFFECTS OF ACUTE EXPOSURE May cause irritation to lungs, eyes, throat, stomach, skin. Allergic sensitization of skin and respiratory tract. Corneal injury may occur.

EFFECTS OF CHRONIC EXPOSURE Damage/allergic sensitization to lungs. Inhalation studies indicate not carcinogenic. Carcinogenic risk from industrial use is not significant.

## SECTION VII - SPILL AND LEAKAGE PROCEDURES (CONTROL PROCEDURES)

## ACTION FOR MATERIAL RELEASE OR SPILL

Wear NIOSH/MSHA approved positive pressure supplied air respirator. Follow OSHA regulations for respirator use (see 29 CFR 1910.134). Wear goggles, coveralls and impervious gloves and boots. Add dry non-combustible absorbent, sweep up material and place in an approved DOT container. Add an equal amount of neutralizing solution to the container (90-95% water, 5-10% ammonia). Clean remaining surfaces with neutralizing solution and add this to container. Isolate container in a well-ventilated place and do not seal for 24 hrs. Ammonia vapors may be generated until solution is neutralized. Wash all contaminated clothing before reuse. In the event of a large spill use the telephone number shown on the front of this sheet.

TRANSPORTATION EMERGENCY, CONTACT CHEMTREC 800-424-9300

## WASTE DISPOSAL METHOD

Dispose of contaminated product, empty containers and materials used in cleaning up spills or leaks in a manner approved for this material. Consult appropriate Federal, State and local regulatory agencies to ascertain proper disposal procedures.

## SECTION VIII - SHIPPING DATA

D.O.T.

Toluene diisocyanate Poison B UN 2078

## SECTION IX - REACTIVITY DATA

STABLE ☒ UNSTABLE ☐ AT ☐ C ☐ FHAZARDOUS  
POLYMERIZATIONMAY OCCUR ☒  
WILL NOT OCCUR ☐

## CONDITIONS TO AVOID

Water or incompatible materials in a closed system, excess heat  
INCOMPATIBILITY (MATERIAL TO AVOID)

Acids, bases and alcohols, surface active materials  
HAZARDOUS DECOMPOSITION PRODUCTS

Carbon monoxide, nitrogen oxides, hydrogen cyanide

## SECTION X - PHYSICAL DATA

MELTING POINT 53-56°F	VAPOR PRESSURE 0.1mmHg, 20°C	VOLATILES No data
BOILING POINT 484°F	SOLUBILITY IN WATER Insoluble	EVAPORATION RATE No data
SPECIFIC GRAVITY (H2O=1) 1.22	PH No data	VAPOR DENSITY (AIR=1) 6.0

INFORMATION: FURNISHED TO

FURNISHED BY DATE JUNE 19, 1987

Department of Environmental Hygiene and Toxicology  
(203) 789-5436**Olin** CORPORATION

120 Long Ridge Road, Stamford, Connecticut 06904

OCEAN® Network

EMERGENCY PHONE 1-800-OLIN-911

E539

**FROM** Leggett & Platt, Inc./Texas Fibers  
P.O. Box 643  
Brenham, Texas 77833

**TO** Office of Toxic Substances, TS-790  
U.S. Environmental Protection Agency  
401 M Street, SW  
Washington, DC 20460  
Attention: CAIR Reporting Office



Fold at line over top of envelope to the right  
of the return address.

**CERTIFIED**

P 835 022 316

**MAIL**